20x2020

How Wind-Powered Ammonia Production can enable 20 Gigawatts of Clean, Renewable wind energy in Iowa by 2020

> Ammonia Fuel Network Conference

Kansas City, October, 2009

Freedom Fertilizer/SAFE LLC Troy Benjegerdes <troy@freedomfertilizer.com> Steve Gruhn <<u>scruhn@freedomfertilizer.com</u>> Spirit Lake, Manly, & Ames, Iowa

Background: People

Steve Gruhn, President, Freedom Fertilizer

Agriculture, Farmland owner

windiest spot in Iowa, Spirit Lake, IA
Troy Benjegerdes, Chief Technology Officer
Manly, Iowa family farm (hauling ammonia in 1992)

- Iowa State Solar Car team, 1994-1997, BSEE, 1999
- Ames Laboratory, Computing research, 2002-'09
- Freedom Fertilizer CTO, 2009
- Mark Rosenbury
 - Retired COO of Terra Industries
- Craig Arnold, Project Manager

Background: Units Volume: Liters/Gallons: 3.785L/1g Area: Hectares/Acres: 1ha/2.47acres Mass: Pounds, tons, short tons, grams, etc Mg: 1e6 grams, 1 metric ton, 2204 lbs, 1.104 short ton Energy: Megawatt-hours, MegaJoules, mmBTU MWH: 1000 Kilowatt-hours, 3600 MJ, 3.4 mmbtu

Background: Iowa #1 in Corn, #2 in wind 60% of the state's 56,272 square miles are row crops (generally corn & soybean rotation) 2009 corn crop: 2.5 billion bushels, from 13.7 million acres, or 38% of the state @ 56 lbs/bushel => 637 million Mg (tonne) (a) 160 lbs of N per acre => 1.2 million Mg NH3 [500 to 1 ratio] (crop size source: http://www.nass.usda.gov 2009 Wind crop: 3,043 MW installed capacity Iowa added 160 MW in second guarter 2009 (source: http://awea.org/reports/)

Wind



GE 2.5xl wind turbine Any turbine will do, Gl is well known 2.5 MW nameplate 34% capacity factor Just a guess, but clos enough 80 units would produce about 595,000 MWH

Hydrogen -- Nitrogen



- NextHydrogen water electrolysis
 - Under development, testing this fall
- 2.5 MW x 26 units
- 9,762 Mg H2/year
- 77,480 Mg O2/yr

560,000 MWH/year



Cryogenic Air separation plant

- Standard production technology
- ~1.0 MW, 1 unit
- 45,000 Mg N2/yr
- 13,800 Mg O2/yr
- 8,640 MWH/year

Ammonia



Ammonia Casale 150 Tons per day Haber-**Bosch reactor** ~2.5 MW 21,600 MWH/year 54,000 Mg of zerocarbon, renewable ammonia per year

Let's add this up..

- MWH: Turbine generation: 595,000 MWH Usage: 560,000 + 8,640 + 21,600 = 590,240 MWH .. 4,760 MWH left over for the grid Optimize some variables, add more electrolysers, add hydrogen storage, include variable-rate Haber-Bosch synthesis..
- 200MW wind farm -> 54,000 Mg (tonnes) NH3
 - 337,500 MWH (HHV) (57% energy conversion)
 - 40 MPG diesel is 1000 miles per MWH
 - 337 million miles, on 16MPG ammonia engines Ammonia Fuel Network Conference – Freedom Fertilizer 20x2020

Back to fertilizer: 20GW by 2020

- Iowa: 1.2 million Mg NH3
- 637 million Mg corn
- 22 Freedom Fertilizer ammonia plants @ 99%
 - Add in an extra 3 for Ammonia fuel
 - 5,000 MW continuous electrical power load.
- Entire state of Iowa is ~11,000MW peak, 5,684 average

(http://www.eia.doe.gov/cneaf/electricity/epa/fig1p1.html)

 We can meet the base load requirements of lowa with 20GW of wind, and 15 GW of peak electrolysis capacity, using approx 60 fertilizer plants at 34% capacity factor

This might cost, worst case: 60 x \$100 million: \$6 billion Ammonia Fuel Network Conference – Freedom Fertilizer 20x2020

This is not rocket science



However, we can supply you with LOX/NH3 if you mus have rocket science



http://en.wikipedia.org/wiki/Reaction_Motors_XLR99 http://en.wikipedia.org/wiki/North_American_X-15

This is not rocket science



However, we can supply you with LOX/NH3 if you must have rocket science

 Financing the first
\$100 million for a wind to ammonia plant is harder



http://en.wikipedia.org/wiki/Reaction_Motors_XLR99 http://en.wikipedia.org/wiki/North_American_X-15

Questions?

Troy Benjegerdes <<u>troy@freedomfertilizer.com</u>> Steve Gruhn <<u>sgruhn@freedomfertilizer.com</u>>

Freedom Fertilizer/SAFE LLC Green Ground Zero Spirit Lake Manly Ames