



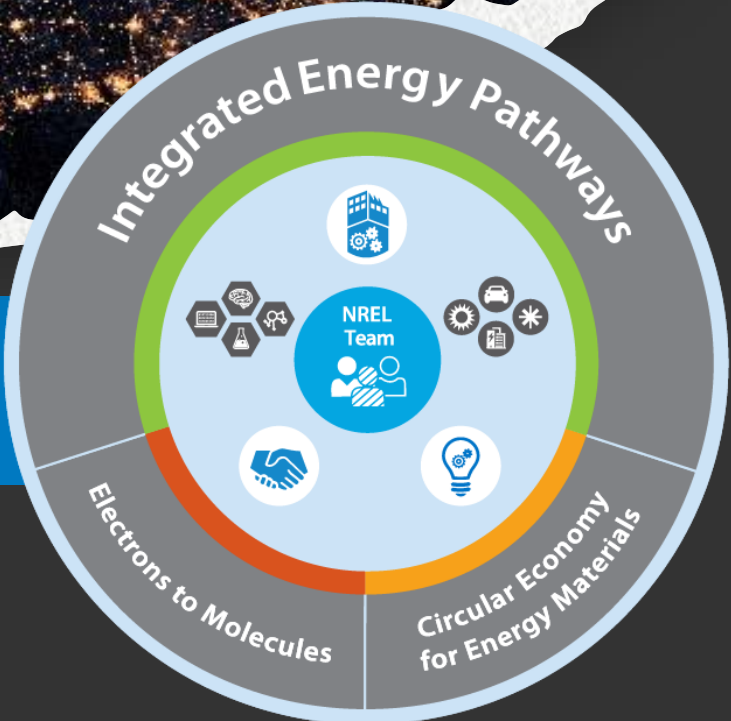
Industrial load flexibility, the US power grid and ammonia

Liz Wachs and Colin McMillan
Ammonia Energy Conference
November 16, 2022



NREL Vision

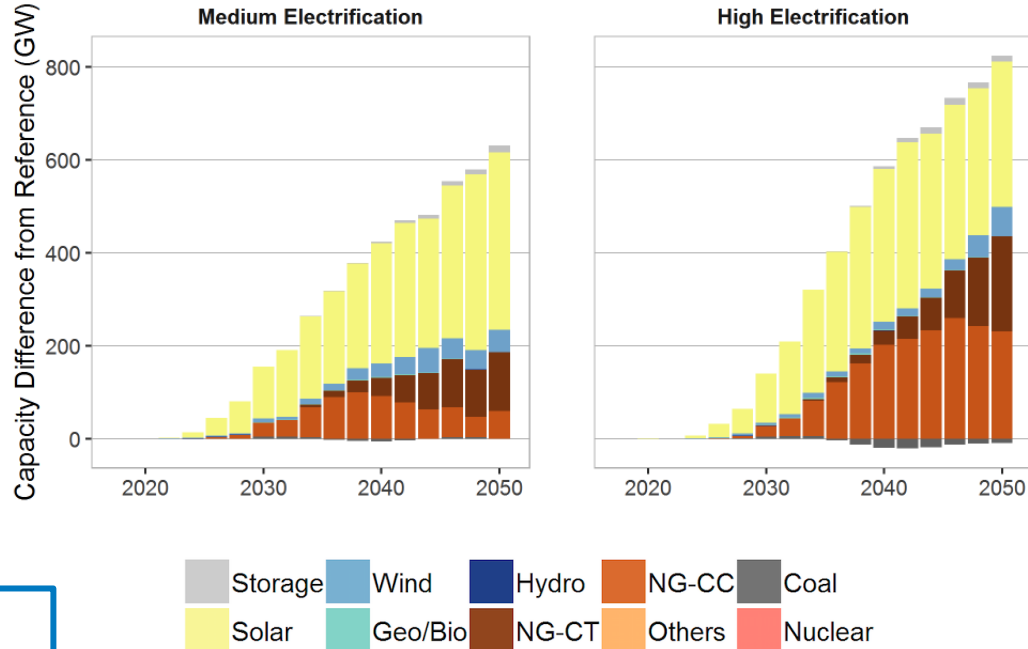
A clean energy future for the world



Flexible Loads in Context

- Variability in power supply changes grid characteristics (FERC, 2021)
 - Reserves & flexibility more important
- Electrification requires more generation capacity
 - Demand response frequently cheapest option

The combination of renewable energy transition and electrification makes flexible demand especially beneficial... but where is it and how can it be deployed?



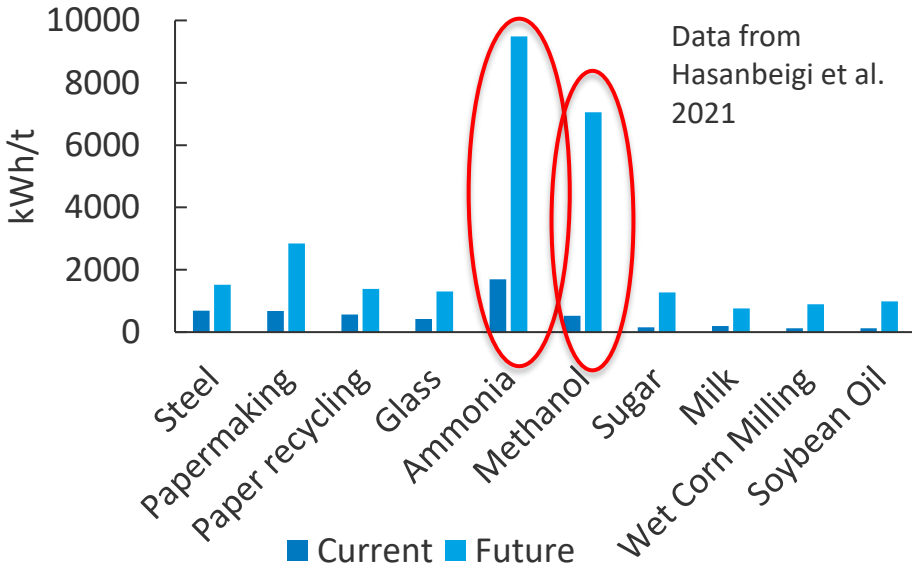
Murphy et al. 2021. Electrification Futures Study: Scenarios of Power System Evolution and Infrastructure Development for the United States.

US >1,200 GW capacity Feb 2022

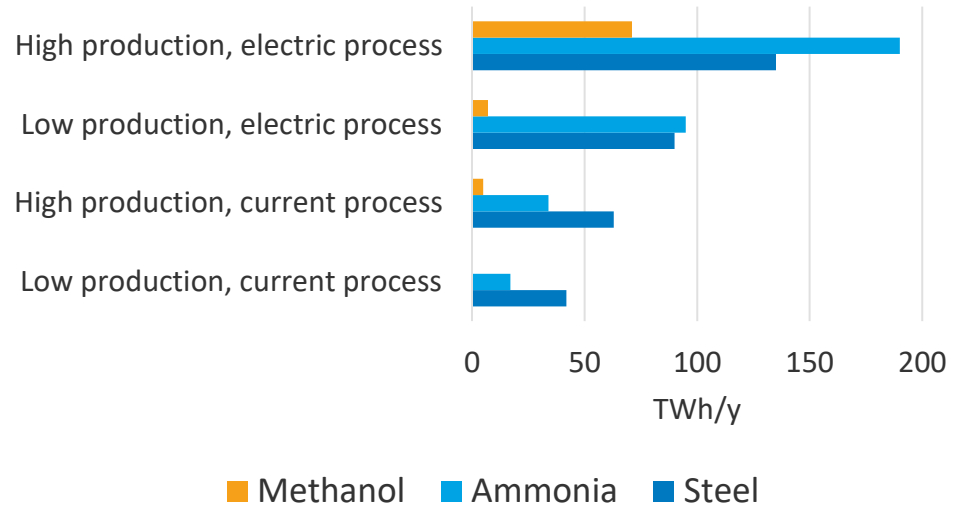
Electrification of Manufacturing

Electrification pathways increase industrial electricity demand & change use patterns

Electricity Intensities, Current and Electrified



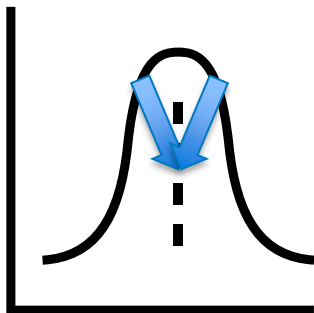
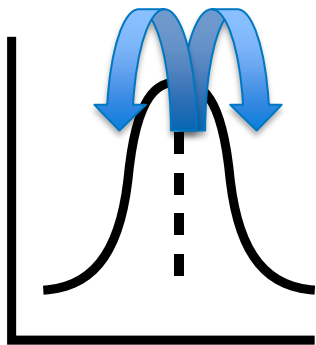
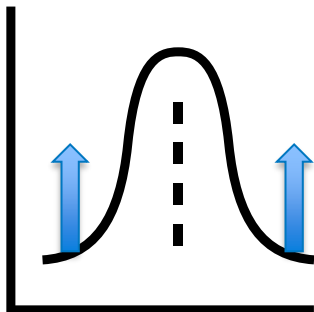
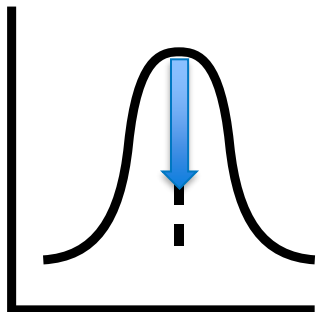
Total Electricity Use by Industry, Current and Electrification Scenarios



Ammonia production based on electrolytic hydrogen could overtake steel as largest manufacturing electricity user at current capacity levels

What is Demand-Side Load Flexibility?

System



Operations

- Energy storage systems
- Co-generation/hybrid systems
- Load shedding
- Load shifting
- Energy efficiency
- Waste heat recovery

Commodification

- Interruptible rates
- Direct load control
- Time of Use/Real-time Rates
- Ancillary services markets
- Arbitrage

Low-cost, efficient, fast, provided by industry

Today

High-carbon energy system

Fossil based generation
Supply-side flexibility
inelastic demand

High-carbon Industry

Carbon-intensive
Passive market participation
(consumption only)

High-carbon economy

Growth at environment expense
Benefits, costs unequally
distributed

Flexibility Transition

**Sustainable, inclusive
industrial development**

Just transition

Low-carbon energy system

Decentralized production
Variable supply renewables
Demand-side flexibility

Low-carbon industry

Low-carbon
*Active energy market
participation*

Low-carbon economy

Sustainable growth
Benefits, disbenefits equally
distributed

Future

Visionary ideal: win-win-win

Framework: Technological Innovation Systems

Dimension	Category
Actors	<ul style="list-style-type: none">• Companies, institutes of learning, government, NGOs, other stakeholders
Institutions	<ul style="list-style-type: none">• Hard: laws and regulations• Soft: Customs, norms, routines
Interactions	<ul style="list-style-type: none">• Networks• Between individuals
Infrastructure	<ul style="list-style-type: none">• Physical• Knowledge• Financial

Functions

- F1: Entrepreneurship
- F2: Knowledge development
- F3: Knowledge diffusion
- F4: Guidance of the search
- F5: Market formation
- F6: Resources Available
- F7: Creation of legitimacy
- F8: Positive Externalities

(Hekkert et al. 2007; Bergek et al. 2008; Markard and Truffer 2008)

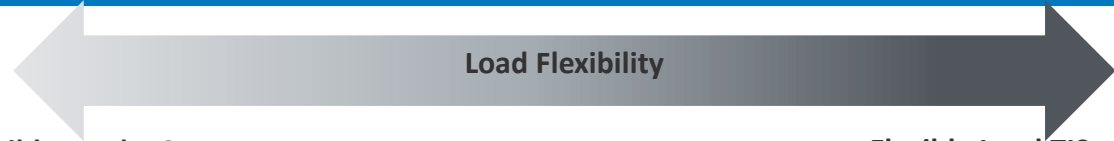
A structural-functional approach to detect barriers and opportunities for innovation

Interviews

- 20 interviews with 22 stakeholders
 - Semi-structured
- 4 categories: markets, industry, steel, green ammonia
- Grid operators, industry associations, universities, regulatory, consulting, start-ups, utilities
- Engineers, managers, professors, consultants, economists, vice presidents, directors, presidents, researchers, CEOs

Conversations with stakeholders throughout value chain

Characteristics of Inflexible Load TIS



Inflexible Load TIS

Flexible Load TIS

Actors: Chemical companies, refineries

Interactions: Failure to find compensation agreement

Institutions

Hard: EHS, demand charges; fixed rates; DR opt-out

Soft: continuous operation, standard operating procedures, focus on yield maximization, stakeholder opposition to 'double payment', lack of knowledge/instruction on dynamic operations

Infrastructure

Physical: Process health and safety issues if interrupted;

thermal chemical process; lack of smart sensors, meters, storage

Knowledge: Highly optimized continuous/steady; ISO infrastructure

Financial: Large capex, low specific electricity consumption

industry and market dimensions can both complicate industrial flexibility

TIS - Market

F1: Entrepreneurship

F2: Knowledge development

F3: Knowledge diffusion

F4: Guidance of the search

F5: Market formation

F6: Resources Available

F7: Creation of legitimacy, organization

F8: Development of Positive Externalities

Hurdles: Lack of profit, not focus of R&D, market operators agnostic to resource type, operational difficulties and resistance

TIS – Flexible Green Ammonia

F1: Entrepreneurship

F2: Knowledge development

F3: Knowledge diffusion

F4: Guidance of the search

F5: Market formation

F6: Resources Available

F7: Creation of legitimacy, organization

F8: Development of Positive Externalities

Strong interest and movement here not yet aided by regulations, certifications; flexibility link with VRE, not always with power grid

Trends

Markets

- Stable/declining industry DR participation *except* cryptocurrency, data centers.
- longer downtimes when called
- more calls to emergency resources



Green Ammonia

- Significant increase in interest
- Interest from utilities
- Speaking invitations, attendance
- Funding, conversations

‘We do have people on curtailable rates, the contract says if the grid is getting overloaded we've got to shut you down, that actually happened last year and they were very angry about it. It's not like a sophisticated operation, based on the day ahead, they'll call you up’
–Interviewee 19, Markets

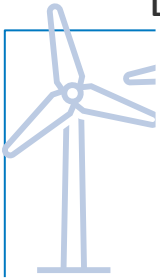


NREL Image

Stable industrial DR; momentum building in green ammonia sector

Decarbonization Pathways for Ammonia

Distributed green ammonia

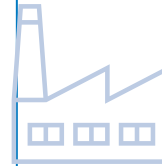


New producers

New locations

Limited grid connection

Blue ammonia

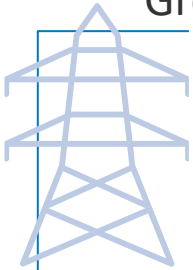


Existing producers

Existing locations and similar infrastructure

Demand response possible

Green ammonia for power plants



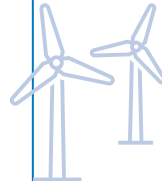
Existing producers?

Existing locations and similar infrastructure?

Retrofit of existing power plants

Peaking plants running on green fuels

Green ammonia from purchased H₂



Large-scale, centralized production... by whom?

Locations close to hydrogen hubs

Grid flexibility from hydrogen hubs rather than ammonia

Producers/actors

Infrastructure/location

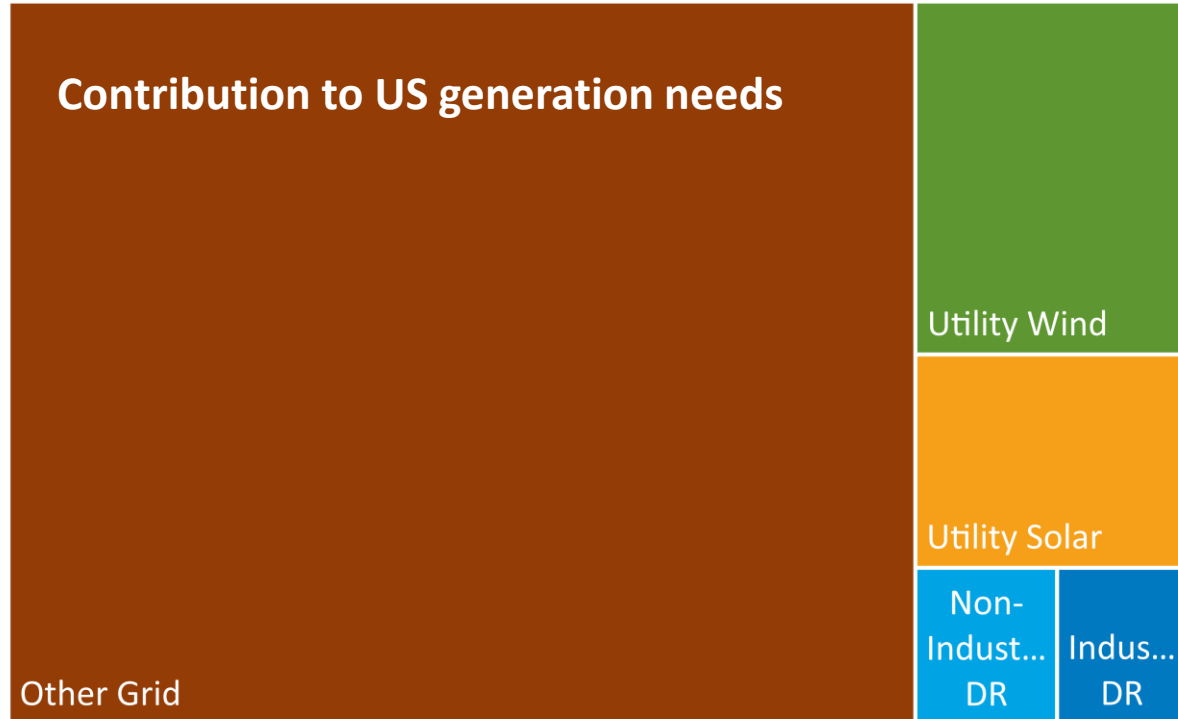
Flexibility

Different pathways have diverse flexibility outcomes; might not add to grid load, flexibility need

Flexibility Transition - Conclusions

- US flexibility transition not just beginning...
- Most via interruptible programs
 - Not flexibility justice/2-sided market
- Regulatory frameworks do not target industry
 - Agnostic resource type
 - ***No one's focus***
- ***Transition motivated by sustainability***
 - ***But no direct linkage between flexibility/ghg***

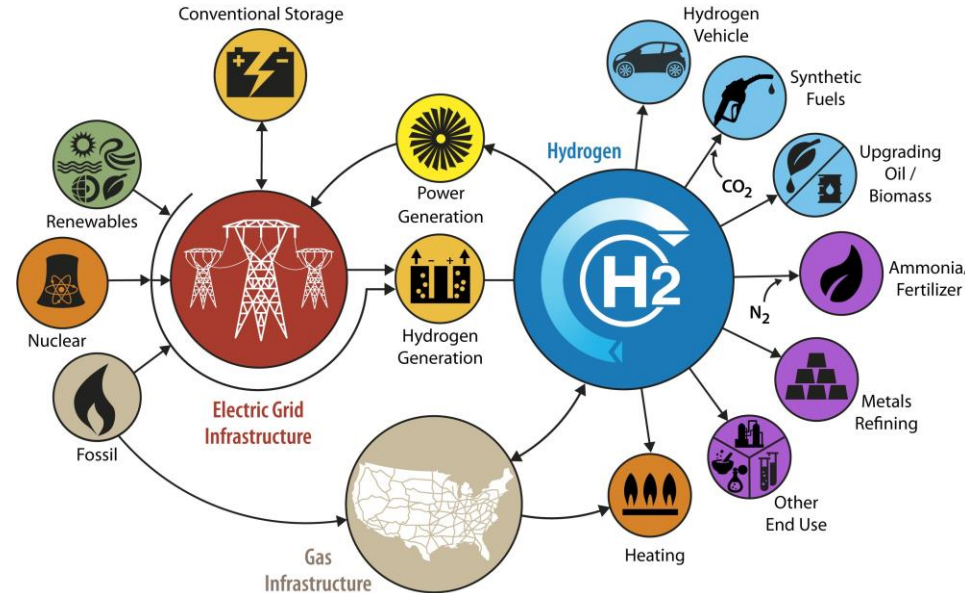
- Industry DR
- Non-Industry DR
- Utility Solar
- Utility Wind
- Other Grid



We did not find a TIS functioning around flexible industrial loads

Green Ammonia - Conclusions

- Electrolytic H₂ to ammonia – ‘power to X’
 - Large scale production challenging
 - Smaller scale production is new paradigm...
 - for flexibility, practices, infrastructure, institutions
 - grid connection?
 - Grid factor for CO₂ must be low
 - Integration to the grid → demand for capacity, flexibility in DR
 - Changing production locations
 - Changing producers



Different practices and paradigms for flexibility

Graphic by Al Hicks / NREL

TIS - Conclusions

No TIS functioning around flexible industry loads

Context important

- Clarity lacking on designs
- Tapestry of regulations – context-specific strategies
- Communication necessary

Flexibility commodification now based on \$ alone

- Higher flexibility need/transition tied to ESG
- No explicit tie to resource mixture
- Cannot help facilities meet scope 2 emissions goals

Electrification and power-to-X change practices

- New paradigms for flexibility

Thank You

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Special acknowledgment to all of the interviewees who shared their time and expertise with us.

This work was authored by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. Funding provided by U.S. Department of Energy Office of Energy Efficiency and Renewable Energy Advanced Manufacturing Office. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.

