### METHANOL INSTITUTE

Singapore | Washington | Brussels | Beijing | Delhi



### Marine Methanol's Regulatory Journey

Lawrence Navin, VP External Affairs

AEA Annual Conference 2023 Atlanta – 15 November 2023



# **MI History**



- The Methanol Institute (MI) was established in 1989
- More than three decades later, MI is recognized as the trade association for the global methanol industry
- We facilitate methanol's increased adoption from our Singapore headquarters and regional offices in Washington DC, Brussels, Beijing and Delhi





## Members





www.methanol.org/join-us

## **Essential Methanol**







Source: Based on data from MMSA (2020)



### Low Carbon and Net Carbon-Neutral



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https://www.irena.org/publications /2021/Jan/Innovation-Outlook-Renewable-Methanol

All globally traded methanol is produced to the IMPCA Methanol Specification Reference to a minimum purity of 99.85% https://www.impca.eu/IMPCA/Technical/IMPCA-Documents

### **E-Methanol**

- Feedstocks: green hydrogen and captured CO<sub>2</sub>
  - Green hydrogen produced from the electrolysis of water with renewable energy (e.g. solar, wind, geothermal etc.)
  - CO<sub>2</sub> from industrial flue gas (e.g. steel, cement, ethanol), biogenic sources, or direct air capture
- E-methanol is a very-low to net carbon-neutral fuel

### Bio-methanol

- Feedstocks: Municipal Solid Waste (MSW), Agricultural Waste, Black Liquor, Bio-Methane from wastewater treatment, landfills, or animal husbandry
- Feedstocks can be gasified or anaerobically digested to produce syngas used in methanol production
- Avoided emissions from landfills, incinerators, or dairy farms potentially allow bio-methanol to be a net carbonnegative fuel





# Renewable Methanol Projects

#### www.methanol.org/renewable/





*"With 80 renewable methanol projects already announced, we are seeing clear signs of an incoming wave of bio-methanol and e-methanol production"* Gregory Dolan, CEO, Methanol Institute





## Marine









# **Marine Methanol Report**



- May 2023: Comprehensive report into all aspects of methanol as a marine fuel, using all available knowledge, experience, tools and insights available to date, with numerous contributors
- Covers: Regulatory Drivers; Methanol Availability; Engines and Fuel Systems; Bunkering; Safety; Costs; Competitive Advantage; What is Next for Marine Methanol?
- **Case Studies:** Proman Stena Bulk, Maersk, Waterfront Shipping, and Stena Germanica

### https://www.methanol.org/marine/





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# 2022: "...the Year Methanol Went Global in the Shipping Industry"





## **Process: IMO IGF Code**







www.methanol.org/join-us

## **IMO IGF Code Approval**





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> MSC.1/Circ.1621 7 December 2020

#### INTERIM GUIDELINES FOR THE SAFETY OF SHIPS USING METHYL/ETHYL ALCOHOL AS FUEL

1 The Maritime Safety Committee, at its ninety-fifth session, adopted, by resolution MSC.392(95), inter alia, amendments to chapters II-1, II-2 and the appendix to the annex of the International Convention for the Safety of Life at Sea (SOLAS), 1974, to make the provisions of the International Code of Safety for Ships using Gases or other Low-flashpoint Fuels (IGF Code) (resolution MSC.391(95)) mandatory under the Convention.

2 While the provisions of the IGF Code in part A-1 limit the application to natural gas, the Committee recognized that requirements for additional low-flashpoint fuels may be added to the Code as and when developed.

3 The Maritime Safety Committee, at its 102nd session (4 to 11 November 2020), aware of the increased use of methyl/ethyl alcohol as fuel and the current lack of relevant provisions in the IGF Code, approved the *Interim guidelines for the safety of ships using methyl/ethyl alcohol as fuel* (the Interim Guidelines), as set out in the annex.

4 The Committee agreed to keep the Interim Guidelines under review, taking into account operational experience gained with their application.

5 Member States are invited to bring the Interim Guidelines to the attention of all parties concerned.



## IMO IGF Code



### IMO IGF Code – Methanol RA



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#### 1.1 General

(Aug 2016) 1.1 Genera

To help eliminate or mitigate risks a risk assessment is required by the IGF Code<sup>1</sup>. In this regard it requires that the risk assessment is undertaken using acceptable and recognised techniques, and the risks and their mitigation are documented to the satisfaction of the Administration.

International

Association of Classification

**Societies** 

It is recognised that there are many acceptable and recognised techniques and means to document a risk assessment. As such, it is not the intent of this document to limit a risk assessment to a particular technique or means of documentation. This document does, however, describe recommended practice and examples to help satisfy the IGF Code.

#### 1.2 Risk assessment - Objective

The objective or goal of the risk assessment, as noted in the IGF Code, is to help *"eliminate or mitigate any adverse effect to the persons on board, the environment or the ship*"<sup>2</sup>. That is, to eliminate or mitigate unwanted events related to the use of low-flashpoint fuels that could harm individuals, the environment or the ship.

Source: IACS Recommendation No.146

No.146







INTERIM GUIDELINES FOR THE SAFETY OF SHIPS USING METHYL/ETHYL ALCOHOL AS FUEL

Fuel containment system Independent fuel tanks Fire safety Ventilation Control, monitoring and safety systems Risk assessment Training, drills and emergency exercises Provisions for location and protection of fuel piping Functional requirements Limitation of explosion consequences Control, monitoring and safety systems Electrical installations Bunkering Fuel supply to consumers Material and general pipe design Ship design and arrangement Power generation including propulsion and other energy converters

Explosion prevention and area classification



### Game Changer: Maersk Vessel Orders











- **21 Feb 2021**: Maersk announces that the world's first carbon neutral container vessel by 2023 will operate on dual-fuel methanol
- 24 Aug 2021: Maersk accelerates fleet decarbonization ordering eight 16,000 TEU ocean-going vessels to operate on methanol
- \$1.4 billion order each vessel \$175 million 10-15% more expensive
- Maersk has now ordered 25 newbuild methanol dual-fuel vessel, with an additional 11 retrofit orders
- 14 September 2023: Naming ceremony held in Copenhagen for Laura Maersk the world's first methanol dual-fueled container ship, bunkered with green methanol from OCI
- Each ship will require 35,000-40,000 tons of methanol annually or a total of over 750,000 tons of methanol
- *Customer Pull:* Maersk's 200 largest customers asking for carbon neutral transport





### Game Changer: Maersk Methanol Supply

- 10 March 2022: Maersk began announcing a series strategic partnerships with now ten leading companies -including MI members Proman, Orsted, European Energy, Wastefuel, and SunGas Renewables -- with the
  intent of sourcing at least 730,000 tons/year of green methanol by end of 2025
- 14 September 2023: Maersk announces the formation of a new company C2X Global to produce up to 3 million metric tons of methanol per year by 2030
- Maersk estimates will need 6 million tons of renewable methanol by 2030 to fuel 25% of their 700-vessel fleet







## Order book Fuel Consumption

#### **Alternative Fuels Uptake**



**Potential Methanol Demand** 

184 x 300 = 55,200 mt/day 55,200 x 25 = 1.38M mt/mo 1.38M x 12 mo = **16.56M mtpa** 

#### Alt Fuel Uptake by Number of Vessels

Alt Fuel	Fleet	% Fleet	Order Book	% Order Book
Methanol	25.0	0.0%	184.0	3.4%

#### Uptake by Vessel Type





0

(in)

20

You Tube 40

#### **Engine Designers**



Source: Clarksons

## **Potential Bunkering Demand**





https://absinfo.eagle.org/acton/media/16130/outlook2023





You Tube

www.methanol.org/join-us

## Leading by Example - Tankers





https://www.methanex.com/news/release/methanex-and-molcomplete-first-ever-net-zero-voyage-fuelled-by-bio-methanol/

- *In 2016*: **Methanex** subsidiary **Waterfront Shipping** launched first methanol dual-fuel 49,000-DWT chemical tanker, the *Cajun Sun*, using MAN ES twostroke engines.
- WFS now has 18 methanol dual-fuel vessels in its fleet, with over 140,000 hours of operating hours.
- 24 Oct 2023: Proman Stena Bulk hold naming ceremony in New Orleans for Stena Pro Marine, one of four methanol-fueled tankers, with two more methanol vessels on the way. The vessel has been in full-time operation since mid-2022, and consumes 12,500 tonnes of methanol annually.
- February 2023: The dual-fuel vessel Cajun Sun, operated by WFS and chartered from MOL, completed the first-ever net-zero voyage fuelled by bio-methanol. By blending ISCC-certified biomethanol that has negative carbon intensity with natural gas-based methanol, net-zero greenhouse gas emissions on a lifecycle basis were achieved for the 18-day trans-Atlantic voyage.





https://www.proman.org/news/promanstena-bulk-holds-naming-ceremony-formethanol-tanker-stena-pro-marine-in-theport-of-new-orleans/





# Technology Readiness





https://www.dnv.com/maritime/publications/maritime-forecast-2022/index.html



## **Easily Bunkered**

## METHANOL





Methanol Bunker Vessel Planned for Northern Europe



Vingaren delivered in late 2020 expanded the company's Northern European bunkering oeprations (OljOla) PUBLISHED NOV 9. 2022 7.06 PM BY THE MARITIME EXECUTIVE



#### Global Energy Group orders first methanol bunkering tanker for Singapore

Japanese newbuilding could pave the way to a new generation of versatile bunkering tankers

3 November 2022 5:41 GMT UPDATED 3 November 2022 8:47 GMT

By Jonathan Boonzaler  $\Delta$  in Singapore

### First dual-fuel methanol bunker barge headed for Rotterdam

by Mariska Buitendijk | Feb 3, 2023 | Emissions, Energy transition, Inland navigation, Marine fuels, News, Ports, Shipping



OCI and Unibarge have joined forces to develop Europe's first dual-fuelled green methanol bunker barge, driving cleaner shipping. The vessel will be deployed at the Port of Rotterdam in 2024.









www.methanol.org/join-us



## Bunker & Safe Handling Guidelines

- Bunker guidelines have been released by International Association of Ports and Harbors, Lloyd's Register, China Classification Society and EU CEN
- Guidelines cover:
  - Truck-to-Ship bunkering
  - Shore-to-Ship bunkering
  - Ship-to-Ship bunkering
- Additional guidelines being developed by leading ports including Port of Rotterdam and Port of Singapore
- FASTWATER.eu project has released report on methanol supply, bunkering and infrastructure
- MI prepared Methanol Safe Handing and Safe Berthing Technical Bulletin and comprehensive Methanol Safe Handling Manual





# **Crew Training**

## METHANOL

### GREEN MARINE





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porate learning

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**Contact Us** 



### **Methanol for Maritime**

Live Online Training: 2-Part series | Over 2 days

29 - 30 August 2023 | 13:00 - 16:00 (SGT)

**Download Brochure I Register Now** 

- Green Marine has established training hubs in Asia, with senior trainers, classrooms and onsite facilities as well as appropriate government networks for certification
- Basic SOLAS/IGF/STCE requirement for the Basic and Advanced IGF trainings already in hand, modified to ensure they are methanol specific
- Courses lectures materials have been finalized with courses now on offer: Basic, Advanced, M&O, Bunkering





# Safety Assessment

- June 2022: *Together in Safety*, a non-regulatory shipping industry consortium initiated the *"Future*" *Fuels Risk Assessment,*" a cross-industry study to evaluate the potential operational risks of LNG, methanol, hydrogen and ammonia.
- The study, which involved a series of hazard identifications (HAZID) workshops across a set of operational scenarios, found of the four fuels reviewed, methanol poses the least overall risk, followed by LNG, hydrogen and ammonia.
- Methanol scored the lowest risk ratings within • navigation-related scenarios, as well as in scenarios related to ship operations.
- Methanol also scored the lowest risk ranking in the external event scenario of hull breach from ship collision.
- The study identified some 'intolerable' risks associated with ammonia that need to be resolved before it can be used at scale as a bunker fuel.



**Bud Darr, Executive Vice President, Maritime Policy, MSC Group:** *"Without the safety issues"* being thoroughly identified and properly addressed, we will not reach the end state we need. Safety and net zero GHG operations must go hand-in-hand in a world powered by future fuels at sea."



https://togetherinsafety.info

		▼ Table 2: Indicative Intolerable	e comparison of HAZID risk rankings risk Toiansble risk - ALARP	_	Broady acc	episèlie	
	When I' Questions	CIGHA	Consequences	una -	***	A1101010	Percence
1. Newlgation	What if there is loss of manoeuvrability at sea?	1. Propulsion failure	1. Grounding	сни	CILA	C14,4	сна
			2. Collision	CHU	CINA	CINA	сни
			3. Build-up of tank pressure	CI-LS	CILS	au	CHLI
			4. Excess motions	CHUS	CHLS	CHLS	CH1
	What if there are excessive motions at seaf	1. Loss of fin stabilisers	1. Excess motions	CI-LS	CILS	CHLS	CHI
	What if there is a black- out at sea?	1. Engine / generator failures	1. Boll-off management affected that could lead to build-up in tank pressure	C1+L2	C14.2	CH2	C14.1
	What if an excessive trim / list develops at sea or in	1. Loading/Ballasting error	1. Potential for ges pocket formation	C1+L2	C14.2	CH2	CHLI
	port2	2. Grounding	<ol> <li>Large heel / trim angles that could lead to liquid fuel coming from vent mest</li> </ol>	сна	сна	csca	CHI
		3. Collision leading to hull breach	<ol> <li>Large heel / trim angles that could lead to liquid fuel coming from vent mest</li> </ol>	сна	сна	660	CHU
	What if there is a requirement for bug support / 3nd party vessel attendance at sea or in port?	1. Ruel / Bunker / Supply up. IPt	1. Potential source of ignition	CH2	сна	C14.1	CH2
		1	2. Damage to pipe work (hard landing (hard contact by built	C1+L2	C14.2	C14.2	C142
			3. Potential of exposure to taxic fumes		•	CHL2	•
	What if there is a ship	1. Propulsion/Steering gear/	1. Tank breach	CS-L1	CSL1	C54.1	Q-Q
grounding in way of the future fixel tanks and system? What if the vessel need to be abandoned?	grounding in way of the future fuel tanks and national	Human failure					
	What if the vessel needs to be abandoned?	1. Loss of LNC tank pressure control / LNC tank breach / Loss of propulsion in high seas that pose risk to crear	1. Liquid / wapour release / Tank pressure build up	CH41	сни	CILLI	CHI
events What	What if there is a ship	1. Hull breach	1. Loss of containment	CS-L1	CS-L1	CS-L1	Q43
	fuel tanks?		2. Build-up of tank pressure	C142	C142	CH2	
			3. Potential ignition sources in hezardous	CH2	GH2	CHI2	CH2
	Potential of ignition	1. OI spll/pipe breach/vehicle	Areas (from colliding vessel) 1. Build-up of tank pressure	C1+L2	au	CH2	CHU
Ship	What if cargo operations	nre/lightning strike/elz. 1. Operational requirements	1. Damage to equipment / Vent mast	C1-LS	C1-LS	CHIS	CHA
operations other than bunkering	are required in way of the future fuel banks and system components?						
		2. Crane reach	<ol> <li>Inadvertant ignition source in hexardous area</li> </ol>		C)-U		
	What if there is a crew change?	1. Operational requirements	<ol> <li>Robertial for un/under-informed personnel taking over control</li> </ol>	CHUI	CHU	C14.1	CHU
	What if there is a completely new crew after	1. Crew unfamiliar with the vessel	1. Potential for un/under-informed personnel taking over control	CIHS	C2+LS	CALS .	CHIS
	vessel handown? What if onboard access is required by personnel not managed by the	1. Electronic equipment carried inedvertently in hazerdous areas	1. Potential source of ignition	G-14	C)-LA	Q44	<b>G</b> 14
	ship's operator?	2. Persons inedvertently being	1. Toxic exposure			сни	C2+.4
Period	What if there is a	exposed to taxic atmosphere 1. Majoring Control	1. Tension on hoses and couplinos.	C1-14	CI-LA	C2-L4	сна
	missignment of the bunkering stations?	2. Mooring line tension	manifolds 1. Tension on hoses and couplings	C1-14	CHU	C2-1.4	CHA
	What if there are	1. Pessing ships / weather	1. Tension on house and couplings	C1-14	C1-14	Q14	CHA
	exceptive motions?	2. Asymmetric filling of tanks	1. Heel angles exceeding limits for	C1-14	CINA	Q14	CHA
	What if there is a loss of	1. Alling rate	bunkering 1. Leakage / Overfilling	040	0-0	(SL)	042
	control?	2. incorrect level readings	1. Laskage / Overfilling	040	040	(54)	042
		3 BOC menanement	1 Vention	043	041	(342	
		4. Roll over	1. Venting	C1+4	C143		
	What if there is a lask if	1. Overfilling	1. Loss of containment	au	CH1	(51)	042
	loss of containment?	2 John laskanar	1 Loss of containment	040	041	(24)	042
		<ul> <li>Annia mesagan</li> <li>Annia mesagan</li> </ul>	1. Sume or Containment	00	0.0	00	Course of the
		a montpace range types	<ul> <li>unmage to equipment / vent matt</li> </ul>	au	au	CHU	uu.
	Table & Hillington and State	bunkering lines	- serveye to equipment / vent mat	Child and	0.00	and a	-
	THE REPORT OF TAXABLE PARTY.	1. POWER GUIDEDER	1. Automated shut-down	01404	0.1404	101108	C.H.1



Togethe



### **ISO/CD 6583:2023 – Methanol Marine Fuel Standard**

### METHANOL

Characteristics	Units	Limit	MMA	MMB	ММС	Test method(s) and references <sup>e</sup>	
General requirements			Clauses 5-7				
Appearance			Homogenous, clear and free of suspended matter			IMPCA 003	
Methanol content by mass on dry basis	%	Min.	99,85	99,85	99,70	a	
Impurities content by mass on dry basis <sup>ь</sup>	%	Max.	0,15	0,15	0,30	IMPCA 001	
Distillation range at 760 mm Hg	°C	Max.	1,0	1,0	Report	ASTM D1078	
Ethanol on a dry basis	mg/kg	Max.	50	50	150	IMPCA 001	
Water content by mass	%	Max.	0,100	0,100	0,500	ASTM E1064	
Acetone on a dry basis	mg/kg	Max.	30	30	30	IMPCA 001	
Density at 15 %	kg/m³	Min.	795,0 797,0		795,0	ASTM D4052	
Density at 15°C		Max.			798,0	(see 6.3)	
Chloride as Cl-	mg/kg	Max.	0,5	0,5	2,0	IMPCA 002	
Sulfur	mg/kg	Max.	0,5	0,5	10,0	ASTM D5453 (see 6.2)	
Acidity as acetic acid	mg/kg	Max.	30	30	30	ASTM D1613	
Lubricity			с	-	-		
Particle count			d	÷	÷		

<sup>a</sup> Methanol content by mass on a dry basis equals 100% minus impurities content by mass on dry basis measured in accordance with IMPCA 001.

- <sup>b</sup> Impurities content by mass on dry basis shall be calculated as the sum of the individual impurities results.
- c See Annex C.
- d See Annex D.

()

For test methods that do not include precision data for methanol, ISO 4259-2 cannot be applied in case of dispute.

#### The three grades as developed:

— Marine Methanol grade A (MMA): this is based largely on the IMPCA specification but with placeholders for additional requirements in respect of lubricity and cleanliness, as represented by the particle counting, when tests for those characteristics become generally available;

— Marine Methanol grade B (MMB): this is based largely on the IMPCA specification;

— Marine Methanol grade C (MMC): although derived from the IMPCA specification some wider tolerances are provided in respect of a number of the listed characteristics.

This section shows a calculation of  $E_{ns}$  for an example methanol fuel as MMC. The composition of the methanol fuel and the net specific energy values of the individual species in this example are shown in Table B.1.

Compounds	Composition	Net specific energy	
	% by mass	MJ/kg	
Methanol content on a dry basis	99,90	19,90ª	
Ethanol content on a dry basis <sup>b</sup>	0,0120	26,80ª	
Acetone content on a dry basis <sup>b</sup>	0,0030	30,80	
Other impurities <sup>c</sup>	0,085	Not defined	
Water	0,350	0	

Table B.1 – Example of MMC methanol fuel

<sup>a</sup> Source: MEPC 364(79)<sup>[7]</sup>.

Species with concentration below 0,1% are not to be included in the calculation; See B.1.

Other impurities covers those detected by test method IMPCA 001 other than those identified in this example as ethanol and acetone. If such impurities are identified at a concentration not less than 0.1% by mass then those should also be included in the calculation using accepted net specific energy (NSE) values appropriate to the compound. For the other impurities at concentrations less than 0.1% by mass those are not to be included.



### **Green Corridors & IMO Working Groups**

### **Shipping**

- Silk Alliance China to Singapore
  - Beginning to kick off after some realignment
  - o MPA joined in July
  - MI delivered a Methanol Webinar in late September (producer perspective)
  - Focus on 'green' methanol currently
  - Voiced concern by several participants regarding the need to blend fuel to start

#### • 🗹 Port of Rotterdam | Singapore

- MPA has taken over Methanol Track
- o Focus on 'green' methanol currently
- Using it as an opportunity to introduce fuel blending benefits

#### 🔽 Shanghai C40 – Shanghai to LA/Americas

- Recent introductory workshop took place in Shanghai after many months of pause
- Member cities include: Aukland, Barcelona, Copenhagen, Dubai, Durban, Guangzhou, LA, Melbourne, NY/Newark, Oslo, Rotterdam, Seattle, Shanghai, Singapore, Stockholm, Sydney, Tokyo, Vancouver, Yokohama

#### <u>Cruise</u>

- Port of Seattle | Alaska | Vancouver Fraser Port Authority
  - Announced over a year ago with Pacific Northwest target region
  - o Maersk McKinney Centre stepping into project
  - Members now include: Princess Cruises, Holland America, Carnival, Norwegian, Royal Caribbean, Celebrity, Cruise Lines International Association and Methanex

### **MI Green Corridor Working Group**

#### 🖌 🔽 GC Working Group

- To be administered by Marine Fuels Committee
- Prioritize work across all GCs
- Will form in coming weeks
- First organizational Meeting mid-December

### MI IMO Working Group

#### EU-based IMO Working Group

- o To be administered by MI Brussels staff
- WG embedded within Policy Committee
- Drafting key activities for wider discussion
- $\circ$   $\,$  To liaise with MFC and GC WG  $\,$



METH



## **Staff Contacts**



Yeu Tuhe

