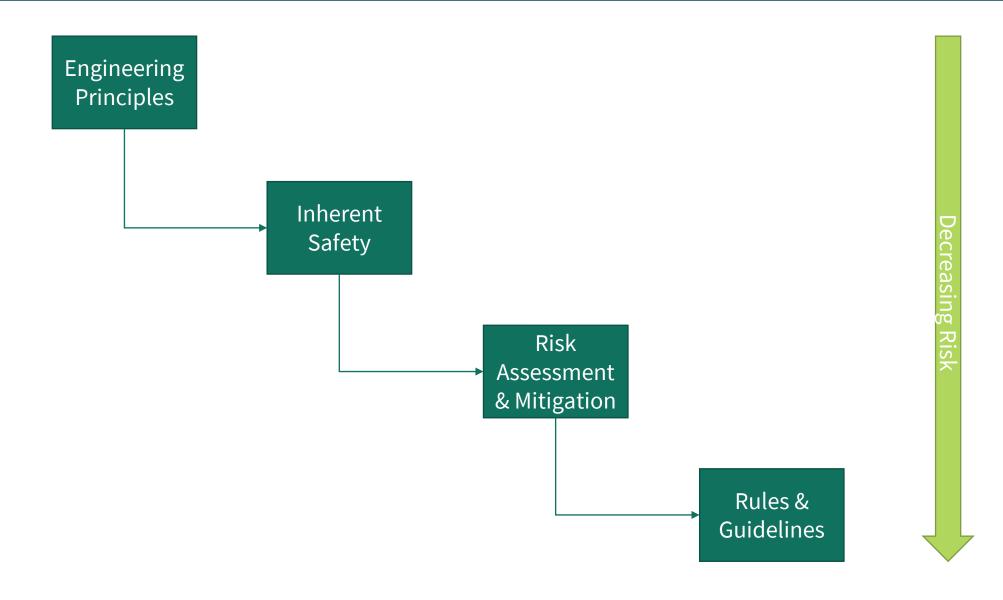
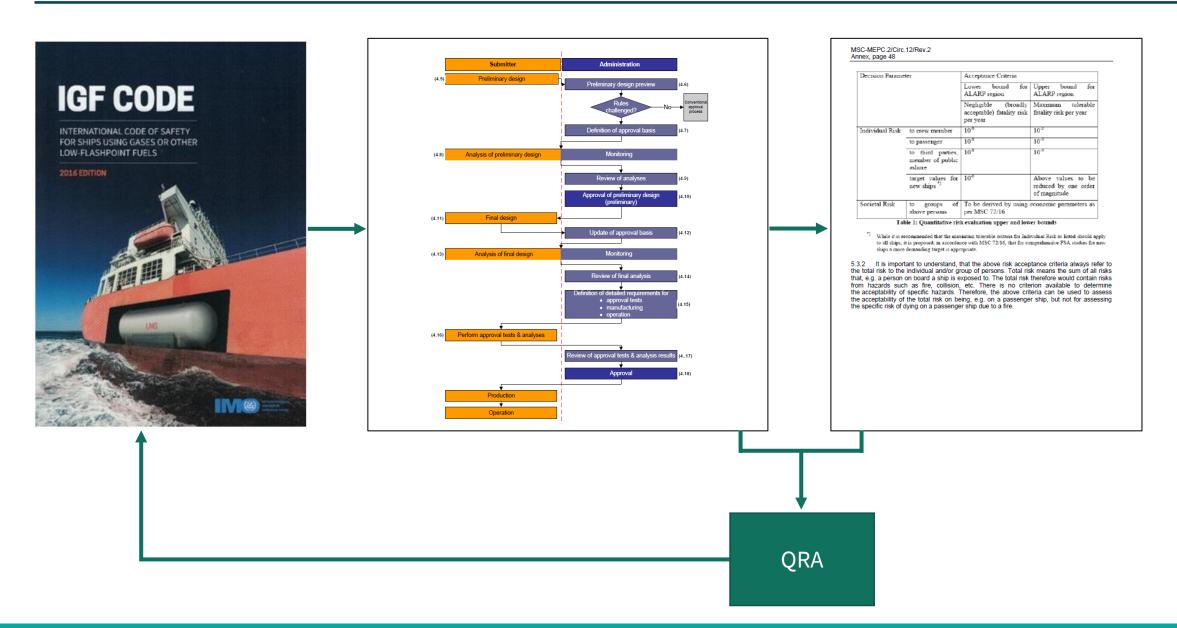


Finding a Route to Safe Deployment



Current regulatory framework

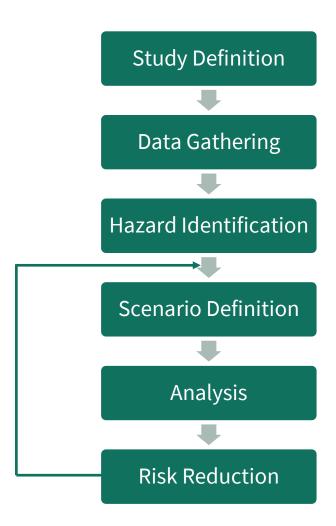


QRA flowchart

We used Quantitative Risk Assessment (QRA) to get numerical estimates of crew risk

QRA has been used for a long time in the Offshore Oil & Gas and Onshore Process industries but its use in Marine is relatively new

It is very detailed and can give useful insights into the main factors driving the risk





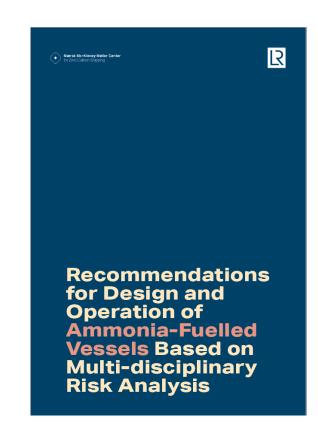
Application of QRA

Joint project with MMMCZCS, Maersk, MAN ES, NYK, MHI, Total Energy, BP, Stolt, Cargill, V.Group, ABS and CF Industries.

QRA for three different vessel types. Findings:

- Store at a lower temperature
- Access to and length of time spent in spaces should be minimised, monitored and controlled
- Divide the fuel preparation room into two or more separate rooms
- Ventilation outlets from spaces containing ammonia equipment should be placed in a safe location
- Multiple sensors of different types to detect ammonia leaks should be installed

QRA methodology is currently being applied to Castor Initiative project.





Conclusions

QRA is being used to understand risk where reference to experience is not possible

The results can help us:

- See whether the risk is within tolerable limits
- Understand what the main risk drivers are
- Focus risk mitigation efforts
- Compare design or risk mitigation options different arrangements, storage conditions, even fuels

Ultimately the results can also inform development of guidelines and rules

