



Unleashing the NH_3 Kraken: Pioneering Carbon-Free Ammonia Power

Jatinder Sampathkumar

Ammonia Energy Association - November 2024





ABOUT AMOGY

Company Profile



130+
Employees



Headquarters:
Brooklyn, NY



Founded:
Nov. 2020



Other Locations:
Houston, Norway,
Singapore, Korea

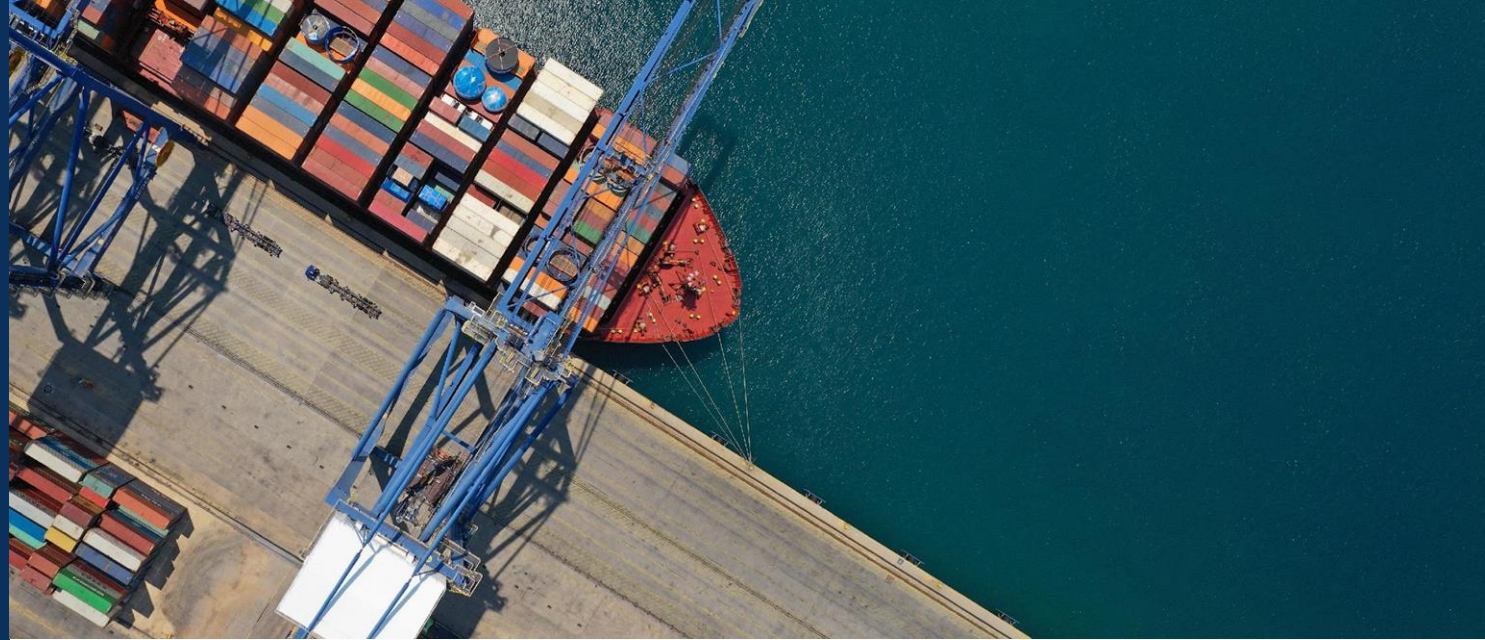


Funding to
date: \$220M



Our Investors

- Funding raised to date: **\$220M**
- Seed: \$3M | Mar 2021
- Series A: \$20M | Nov 2021
- Bridge: (uncapped note): \$46M | Jun 2022
- Series B: \$150M | Mar 2023



“The maritime sector accounts for up to 3% of global GHG emissions.”

If the maritime industry were its own country, it would be the sixth-largest GHG emitter in the world.

The Maritime Supply Chain is looking for ways to decarbonize



— WHY AMMONIA

Ammonia



Green

— No Carbon

- Abundant and cheap
- 100+ yrs. scaled industrial use



Liquid

— High Energy Density

- Material: 10x battery & 4x H₂ 350 bar
- System: > 2x battery & H₂ 350 bar
- Easy to store, deliver and use



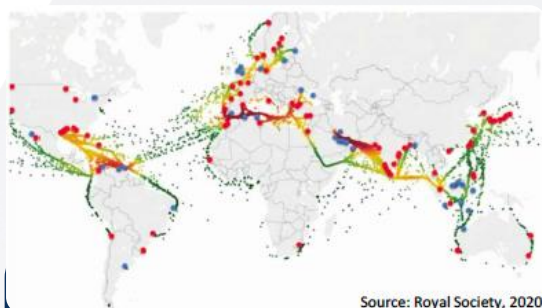
High Power

— Scalable Solution

- Miniaturized NH₃ power system
- Efficient conversion to electricity
- Zero GHG emissions

— WHY AMMONIA

Ammonia Infrastructure Today



190 MTA of production



200 ports store ammonia



4,000 km+ of pipelines in U.S



20 MTA of waterborne trading



500 vessels capable of carrying ammonia

100+ years of scaled industrial use, however, no **ammonia-to-power** technology available yet

— WHY AMMONIA

Ammonia Chosen by Major Shipowners

DNV: “Ammonia-fueled ships expected to represent almost 100% of new vessels (by fuel consumption) from 2044 onwards”



MOL receives AiP for ammonia FSRU design from ClassNK



First Ammonia-Ready Containership Delivered to CMB



EXMAR Selects Ammonia-Dual Fuel Engines for First Ocean-Going Ammonia Ships



Yara announces world's first clean ammonia-powered container ship



Hanwha Ocean bags \$498 million order for world's largest ammonia carriers



Hanwha Ocean, Amogy, and Hanwha Aerospace Forge Partnership



Maersk Tankers orders up to ten very large ammonia carriers



Capital Gas Ship Management Orders Two Very Large Ammonia Carriers



2023

2024

2025

2026

2027

Moving the Maritime Industry Closer to Clean Energy, Amogy is Building the World's First Ammonia-Powered, Zero-Emission Ship



NYK Proceeds with Designs for Ammonia Bunker Vessel



YARA INTERNATIONAL PRE-ORDERS 15 AMMONIA BUNKERING BARGES FROM AZANE FUEL SOLUTIONS TO LAUNCH WORLD'S FIRST CARBON-FREE BUNKERING NETWORK



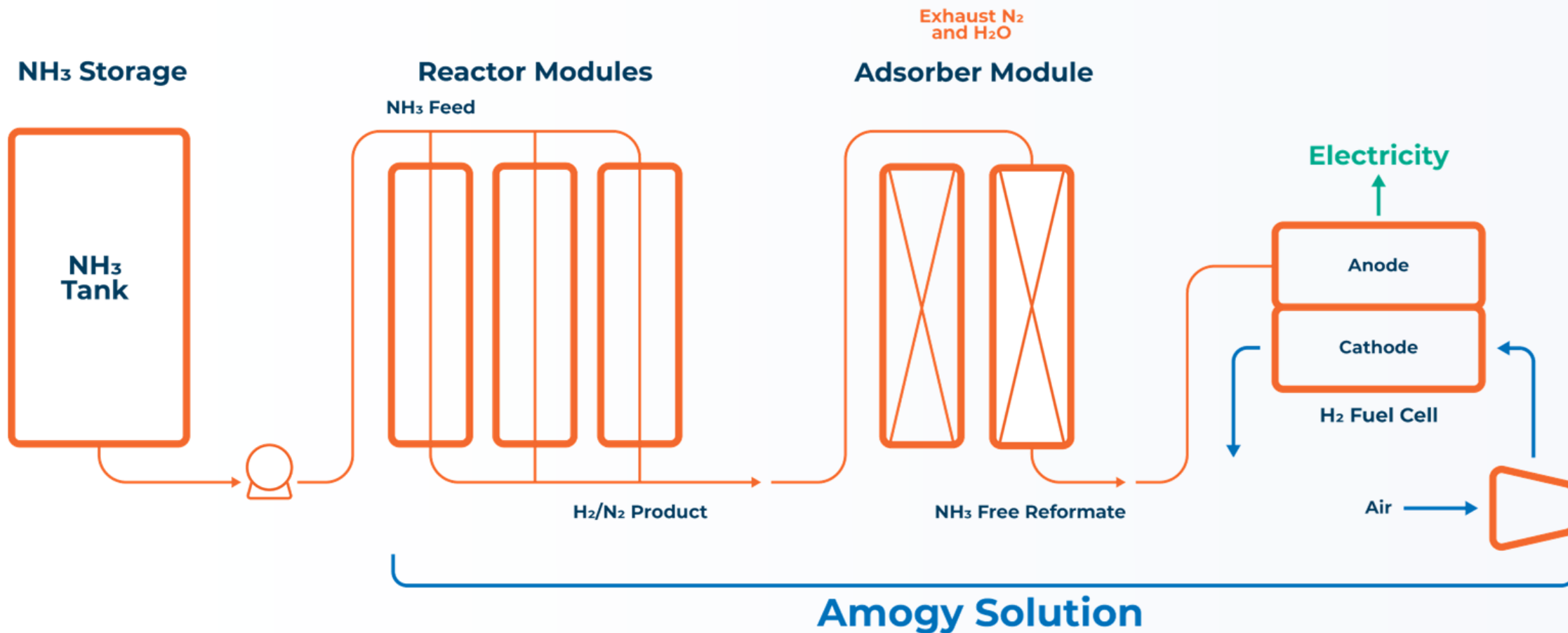
Singapore's MPA Expects Ammonia Bunkering From 2026: Report



Höegh Autoliners and Sumitomo Corporation forge alliance on ammonia bunkering in Singapore and Jacksonville ports



Amogy's Ammonia-to-Power Technology



— DEMONSTRATIONS

Amogy's Ammonia-Powered Milestones



Drone
July 2021



Tractor
May 2022



Class 8 Truck
Jan. 2023



Tugboat
Sept. 2024

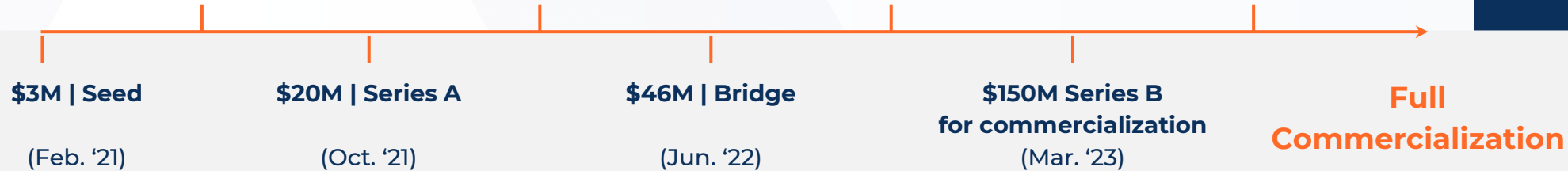
2026

Ammonia-to-power commercial products

Maritime

Power Generation

Hydrogen Carrier



Ammonia Powered Tugboat

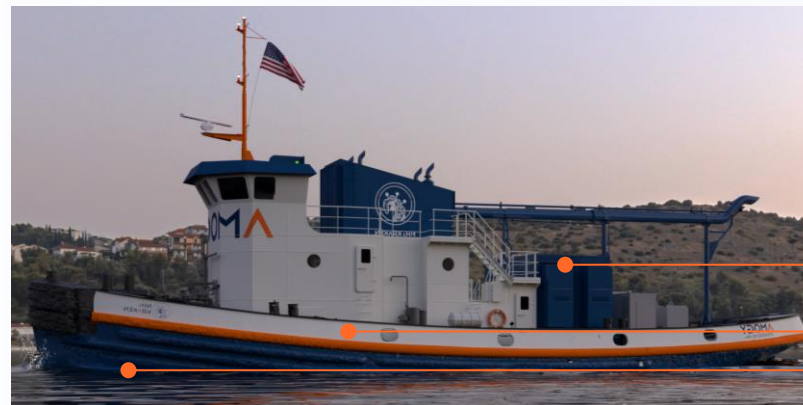
World's first carbon-free, ammonia-powered vessel:

- Stored energy: >5 MWh_e
- Vetted design from regulatory bodies to ensure full safety compliance
- Demo date: September 2024

[Watch Demo](#)

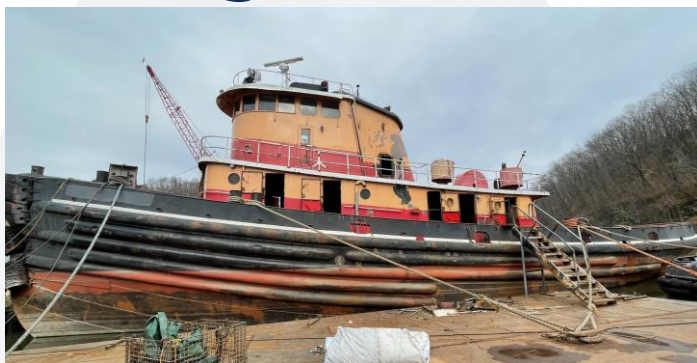


Partners:



FC hybrid
Reactor
NH₃ Tank

NH₃ Kraken Conversion



Tugboat Details

- 1957 ABS Classed Single Screw Icebreaker Tugboat
- First Diesel Electric Power Tug in Norfolk Harbor
- 32 m LOA



Retrofit and Conversion

- Hybrid Electric Conversion
- Integration of Amogy Technology
- Fuel Preparation System
- Safety (Flammability, Combustibility, Toxicity)



Guidance from Class and Industry Standards

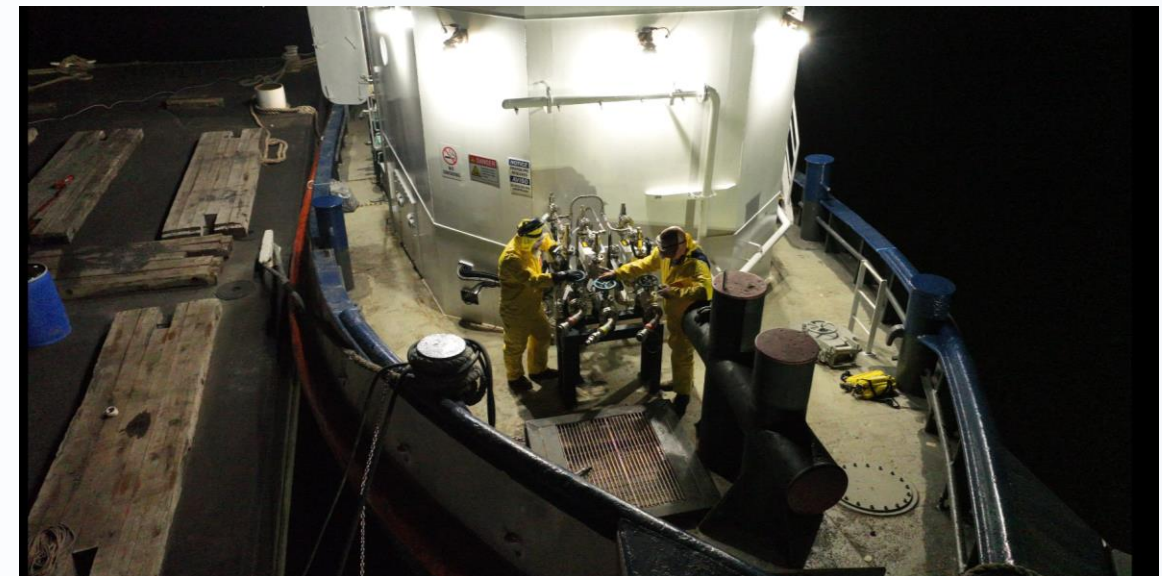
- IMO Standards
 - SOLAS/IGC Code/FFS Code
- Title 46 US Code of Federal Regulations (CFR): Shipping
- Class Requirements on Ammonia Fueled and Hydrogen Fueled Vessels



Ammonia Bunkering

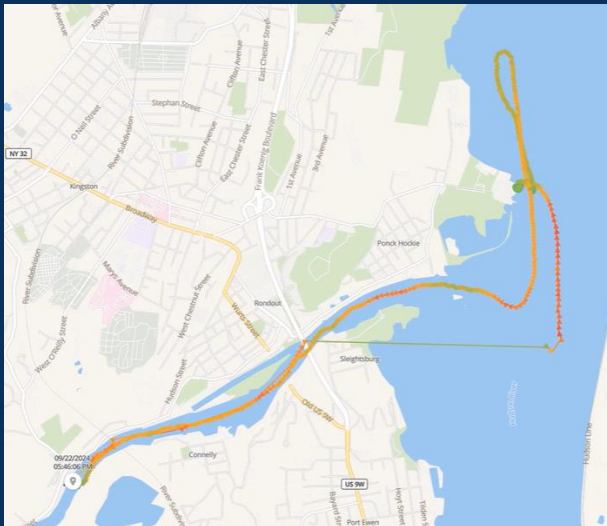


- First ammonia bunkering in USA.
- Collaborated with multiple regulatory bodies
 - USCG provided guidelines on the use of ammonia cargo as fuel – a first for this demonstration.
- **Safe** and **Swift** bunkering
- Created the regulatory infrastructure enabling future ammonia fueling



Ammonia Sailing

- World's first carbon-free, ammonia-powered vessel
- Vessel dimension: 100 ft
- Sailing location: Hudson River



Applications

Maritime Shipping

- Ammonia carriers
- Container ships
- Tankers
- General cargo
- Offshore vessels



> APRIL 23, 2024

Hanwha Ocean, Amogy and Hanwha Aerospace Forge Partnership to Decarbonize Maritime Sector with Ammonia as a Zero-Emission Fuel



Hanwha



> APRIL 17, 2024

Amogy Receives Order from Terox to Enable Carbon-free Charging on Construction Sites



TEROX

Power Generation

- Distributed power generation
- Shore power
- Microgrids
- Utilities

Most Advanced Ammonia Cracking

Technology



Most efficient ammonia cracker on the market



High energy density



Zero carbon emissions

Demonstrated Ability



Scale up via successful demonstrations



Extensive and expanding IP



Strong industry partnerships

Amogy 200 kW Cracking Module



40-70%
more efficient ammonia cracking catalyst*

Up to 35%
higher reforming efficiency**

>80%
higher reformer power density***

*At typical operating temperatures.

Compared to other reforming technologies (SMR, NH₃ cracking, photocatalytic reactors); *Compared to Steam Methane Reforming (SMR) technologies.



Thank You

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AMOGY



Additional Reference Slides

Global Footprint



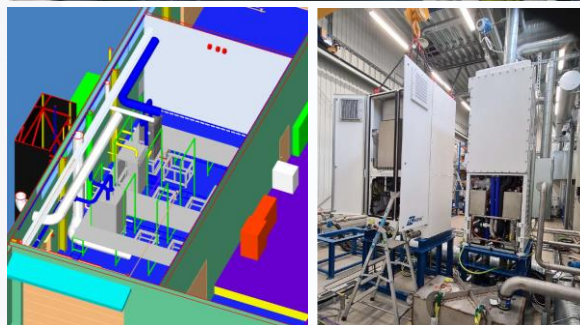
— OUR FACILITIES

Amogy Facilities

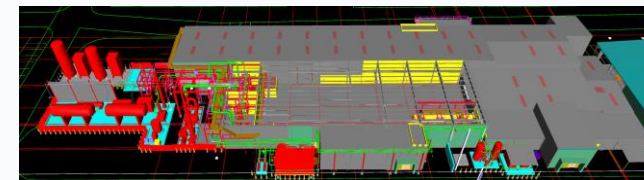
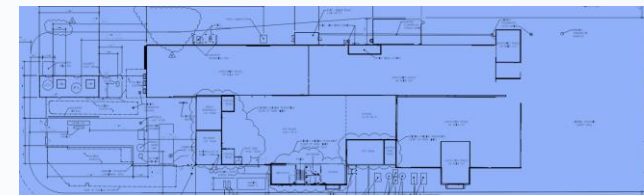
Facility overview (NYC, Stord, Houston)



Brooklyn, NY
Amogy HQ, R&D lab



Stord, Norway
Scale-up test, module test



Houston, TX (Opening Q1 2025)
Product development, manufacturing



— WHY AMMONIA

Ammonia Can Be Handled Safely

Safe handling of ammonia is **not new**

- Second most produced chemical in the world
- 20 MTA actively transported across ~200 shipping ports



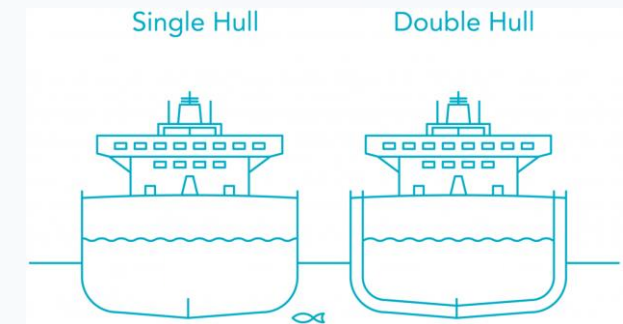
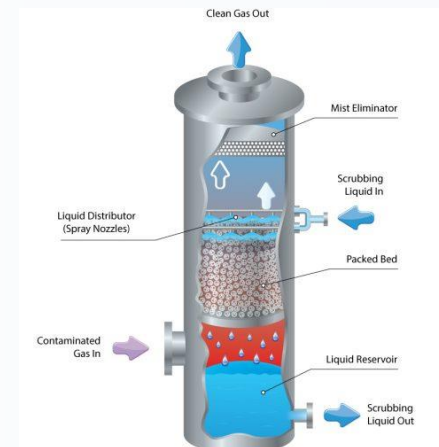
Risk can be **mitigated**

Odor threshold
5 PPM

OSHA PEL*
50 PPM

NH₃ scrubbers absorb trace ammonia

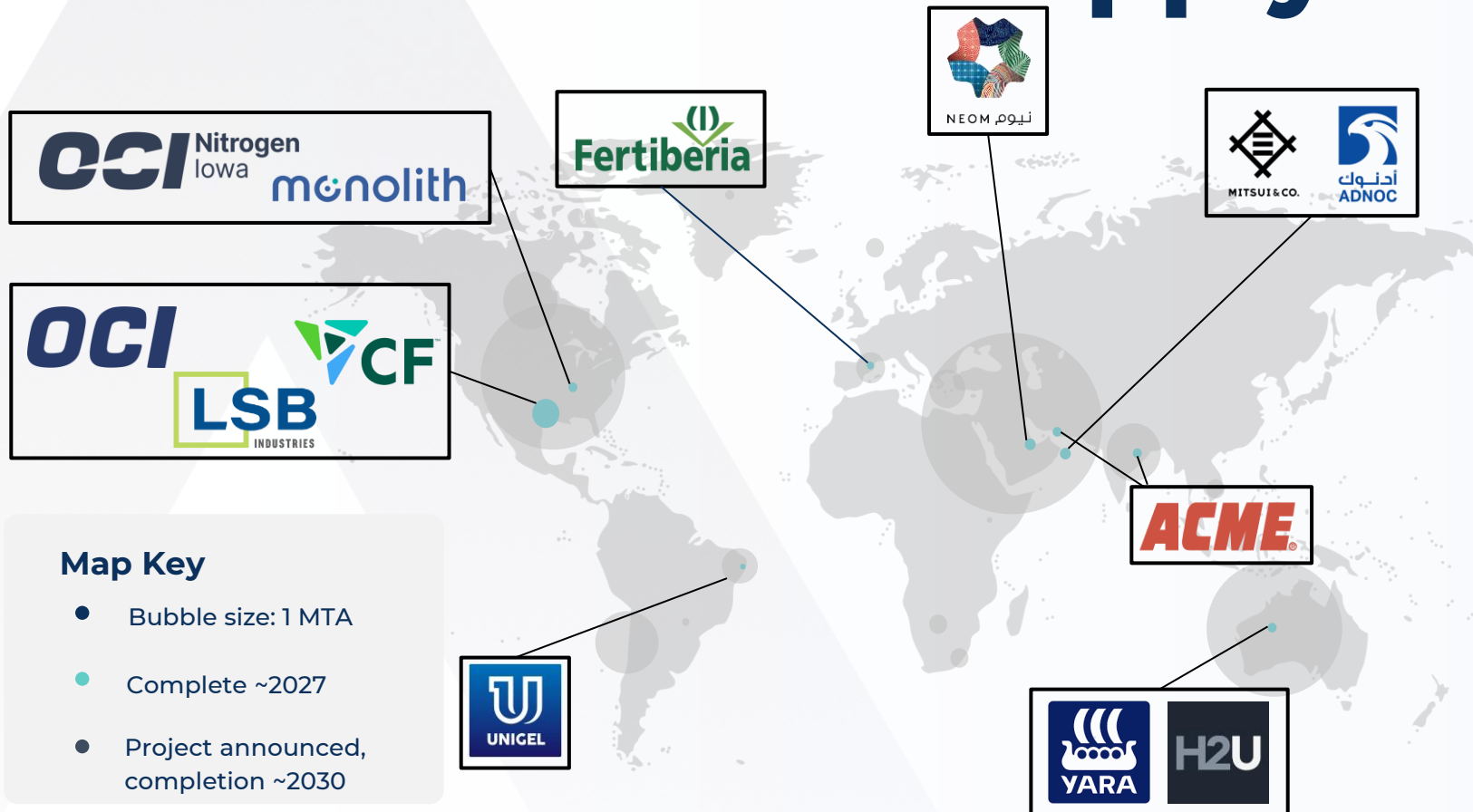
Double hull vessels prevents spills



- Robust safety standards from key organizations



Clean Ammonia Supply



Map Key

- Bubble size: 1 MTA
- Complete ~2027
- Project announced, completion ~2030

8 MTA projects by 2027

200+ MTA projects announced

25 projects FID announced

- Growing number of ~0.5 to 1 MTA blue and <0.1 MTA green NH₃ projects mitigates supply constraints
- Combination of 45Q and 45V incentives de-risks US supply



Our Demonstrations

AMOGY

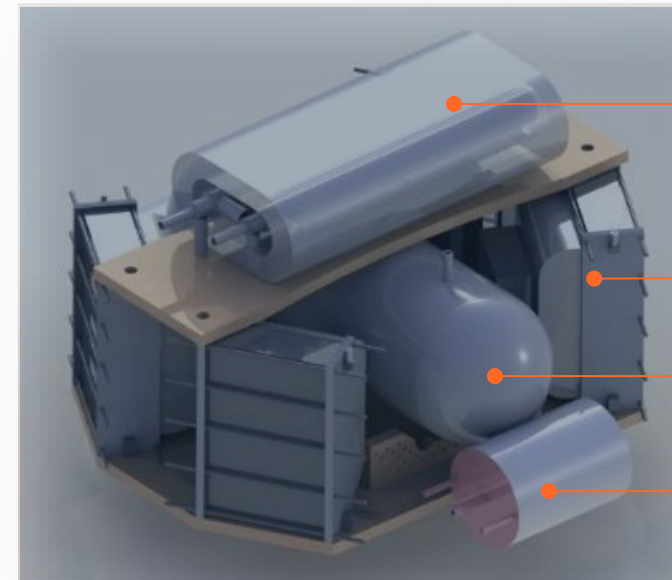
— DEMONSTRATIONS

Ammonia Powered Drone

World's first carbon-free, ammonia-powered drone:

- Power: 5 kW
- Ammonia-to-power efficiency: 38%
- Demo date: July 2021

[Watch Demo](#)



Reactor

Fuel Cell

NH₃ Tank

BOP

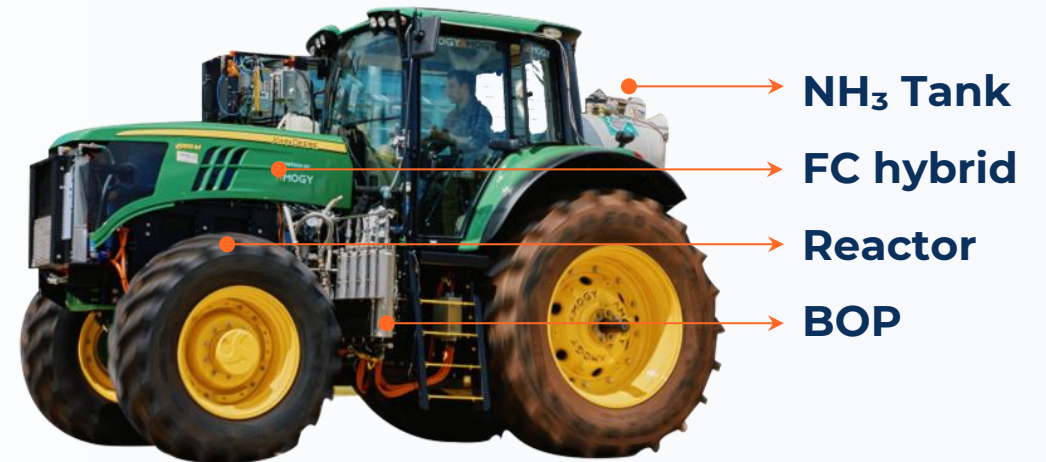
— DEMONSTRATIONS

Ammonia Powered Tractor

World's first carbon-free, ammonia-powered tractor:

- Power: 100 kW
- Ammonia-to-power efficiency: 40%
- Demo date: May 2022

[Watch Demo](#)



— DEMONSTRATIONS

Ammonia Powered Truck

World's first carbon-free, ammonia-powered class 8 semi-truck:

- Power: 300 kW
- Ammonia-to-power efficiency: 40%
- Demo date: January 2023

[Watch Demo](#)

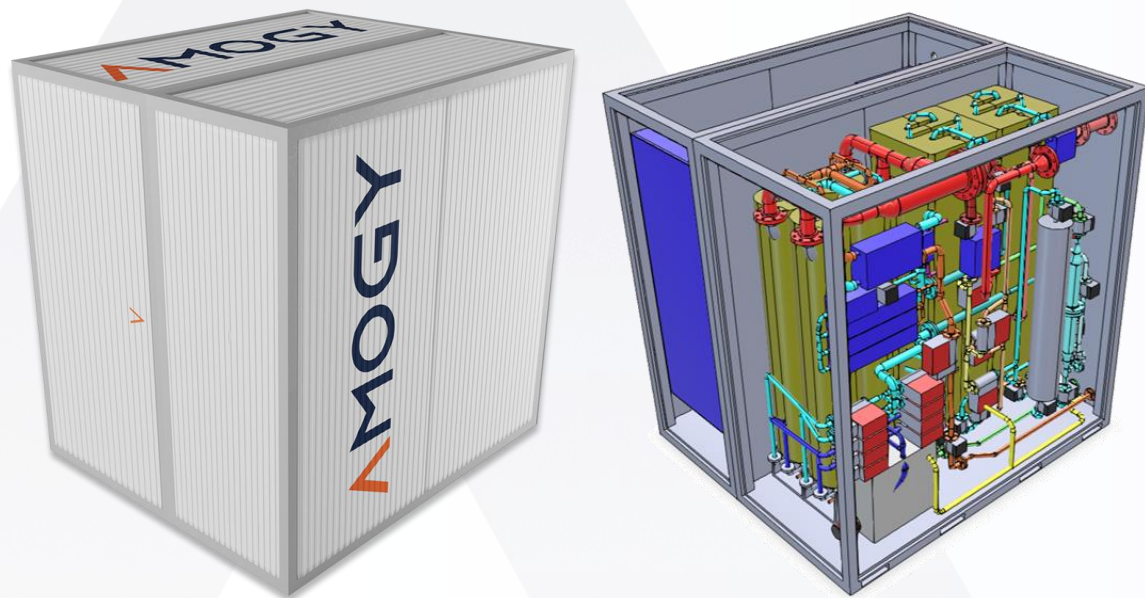




Our Technology

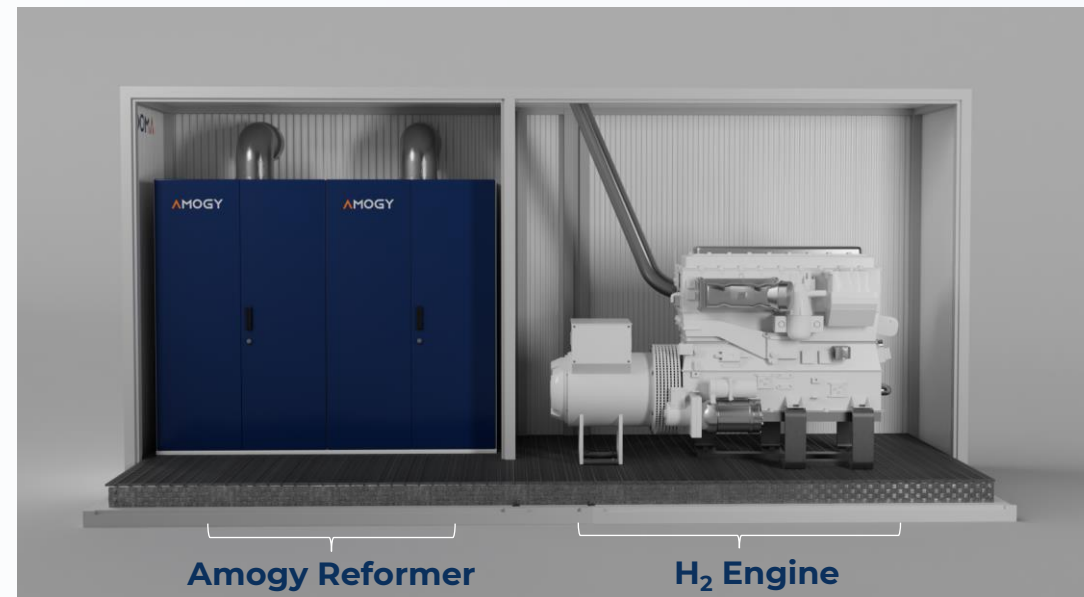
AMOGY

Ammonia-to-Power Solutions



Amogy Reformer + Fuel Cell

- **Zero carbon emissions:** 100% carbon-free electrical power.
- **High efficiency:** approx. 40%.
- **Modular and scalable:** adaptable to various power needs, up to multi-MW.
- **Versatile applications:** maritime, stationary power, and others.

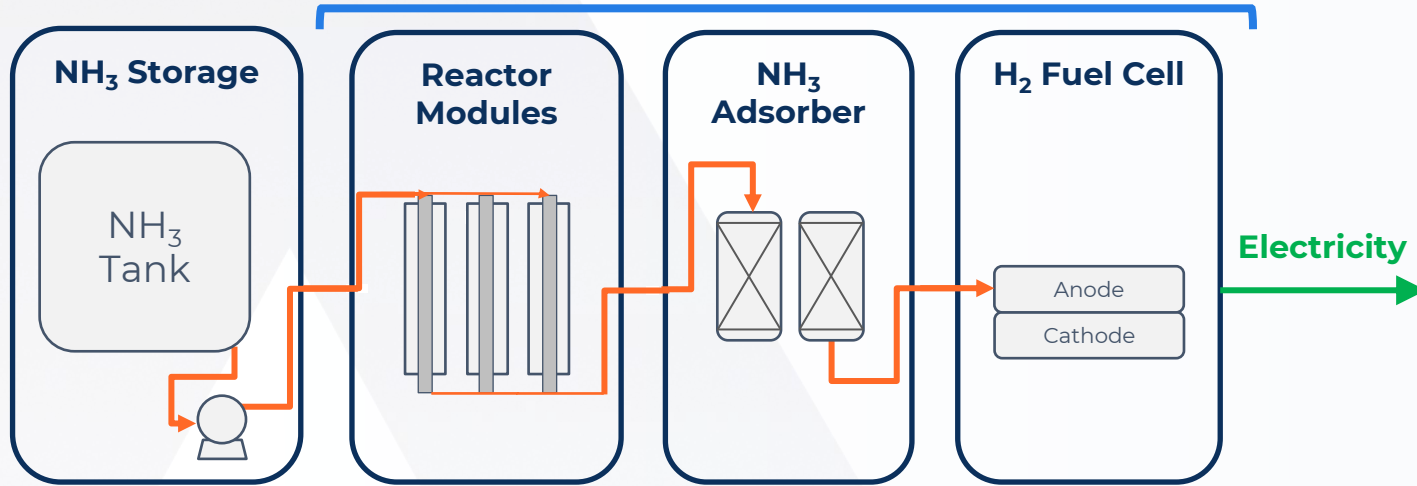


Amogy Reformer + H₂ Engine

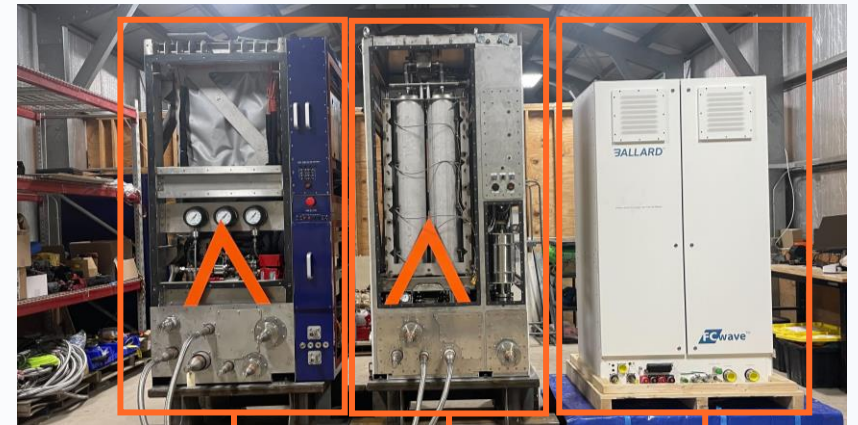
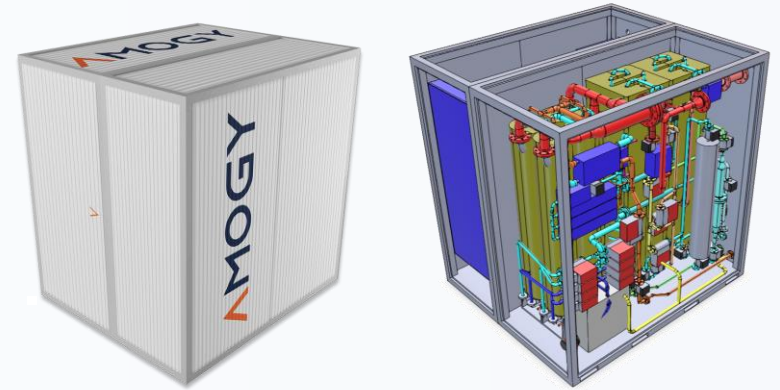
- **Combined heat and power:** generates electricity & high-quality heat.
- **Climate resilient:** tolerant to high ambient temperatures.
- **Reduced cost:** reduced upfront costs with a small efficiency penalty.
- **Well established:** using well proven engine technology.

Amogy's Technology

Ammonia-to-power: Fuel Cell Solution



Fuel Cell Solution



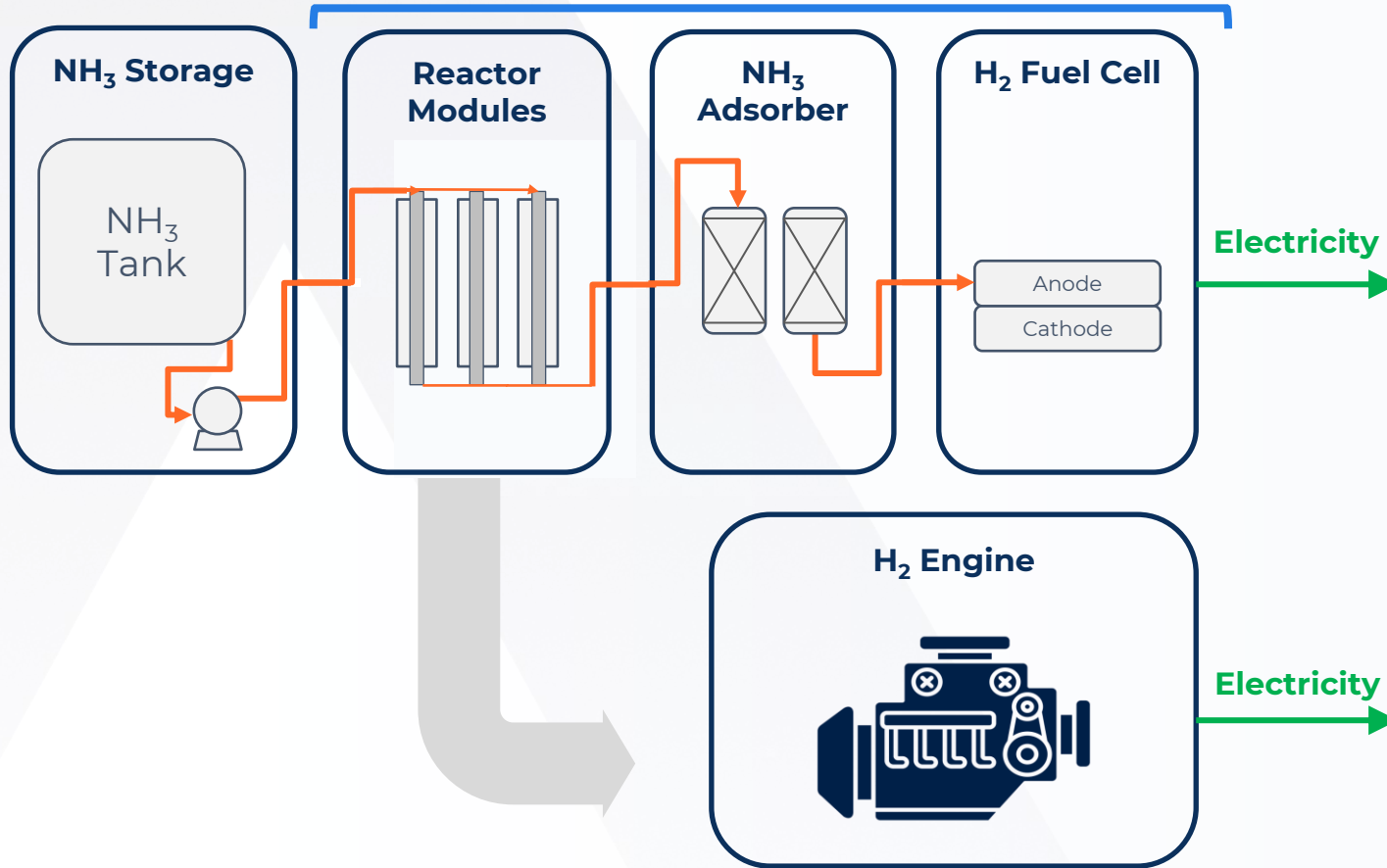
Reactor

Adsorber

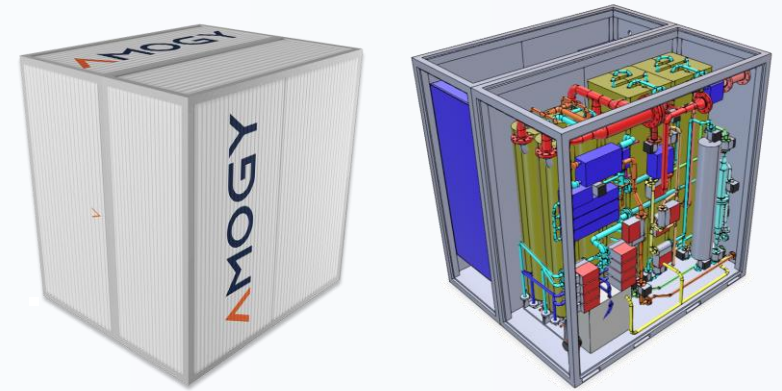
Fuel Cell

Amogy's Technology

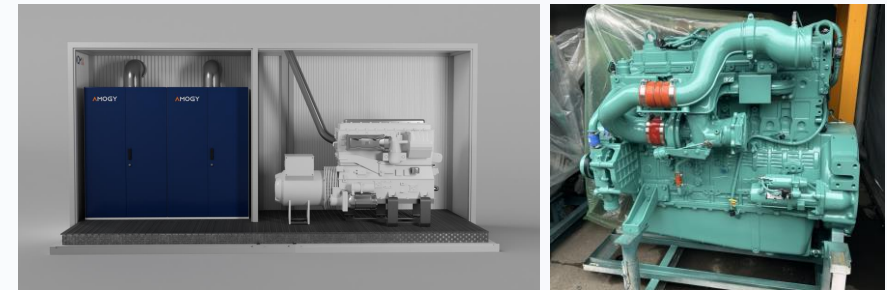
Ammonia-to-Power: Fuel Cell Solution



Fuel Cell Solution



H₂ Engine Solution



Ammonia-to-Power: Engine Solution

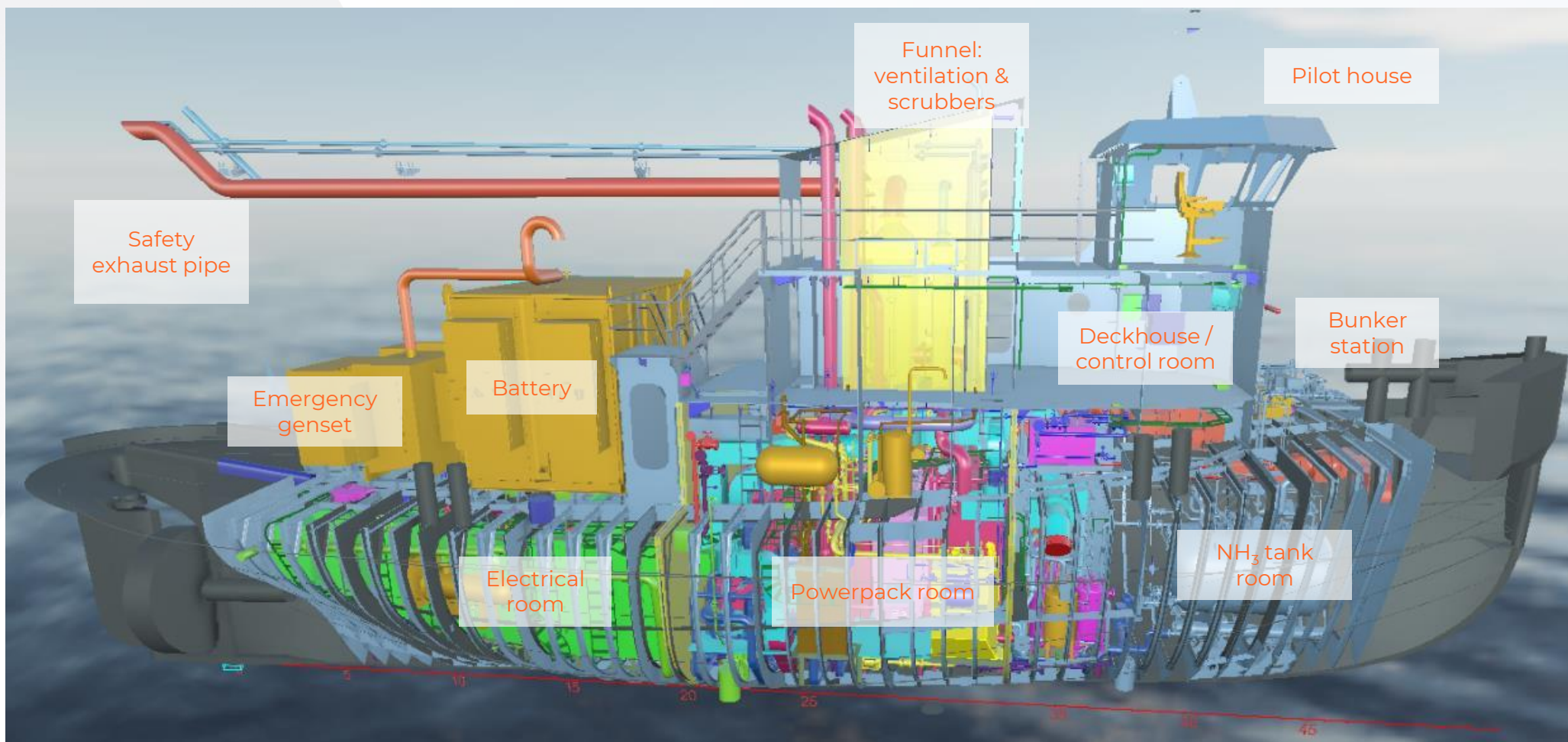


Vessel Design & Construction

AMOGY

— Vessel Design & Construction

Vessel Design



General Arrangement & Vendors

Regulatory

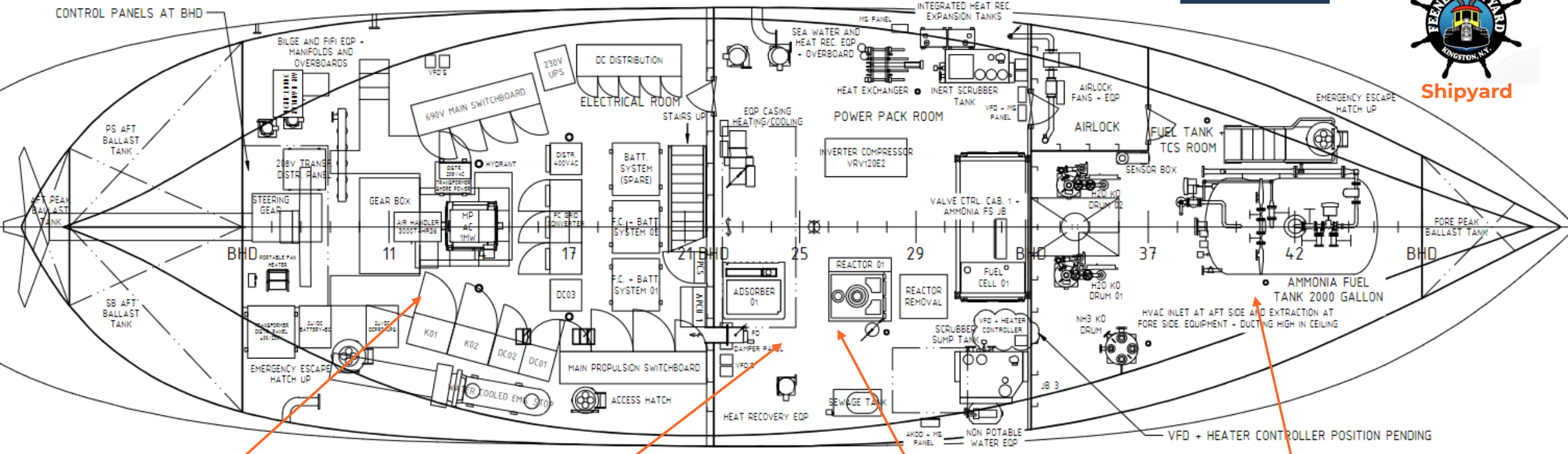


VIEW BELOW MAIN DECK
156" ABOVE BASE

Naval
Architect



Shipyard



Electrical Integrator



Powerpack skid foundations & piping



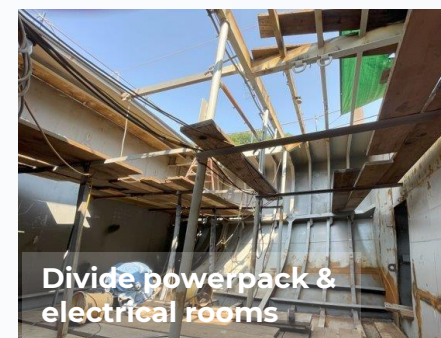
Powerpack

NH₃ Storage and Vaporization System



— Vessel Design & Construction

Construction Progress



— Vessel Design & Construction

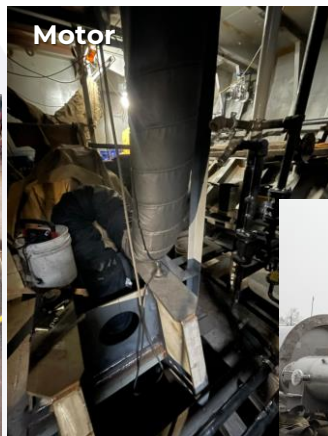
Construction Progress



Heat recovery & bilge



NH3 tank & feed



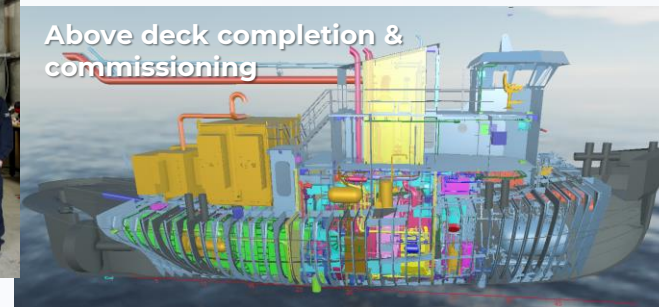
Motor



Scrubbers



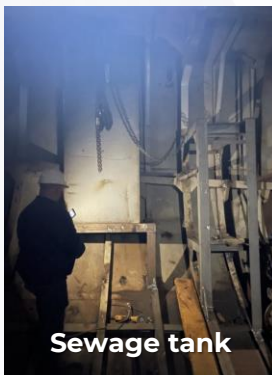
Powerpack modules in Skids



Above deck completion & commissioning



Wheelhouse/Deckhouse



Sewage tank



switchboards



4Q23

Jan 24

Mar 24

May 24

July 24

Sep 24





Safety in Design

– Safety in Design

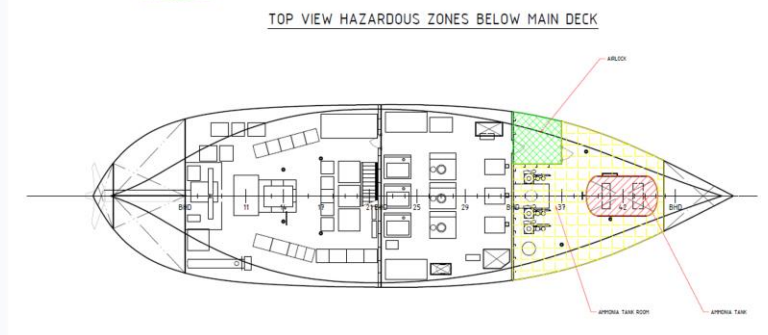
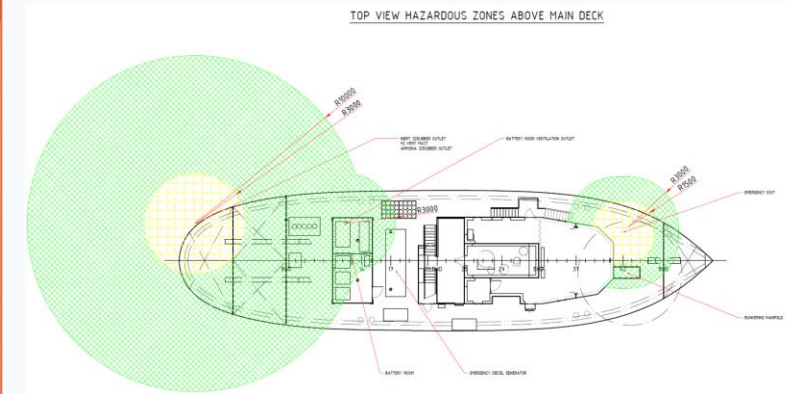
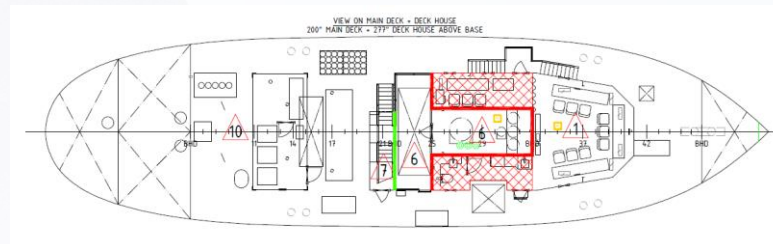
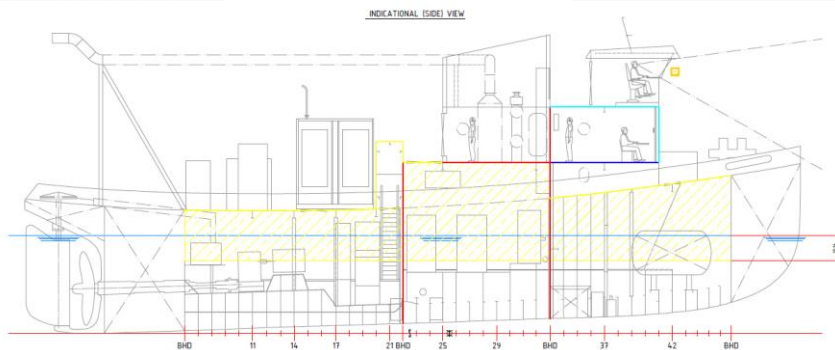
Safety Philosophy

• Safety in Design

- Safeguards for potential NH₃ & H₂ releases
- Hazardous zone plan per IMO and Class Standards
- Double Containment Systems
- Structural Fire Protection

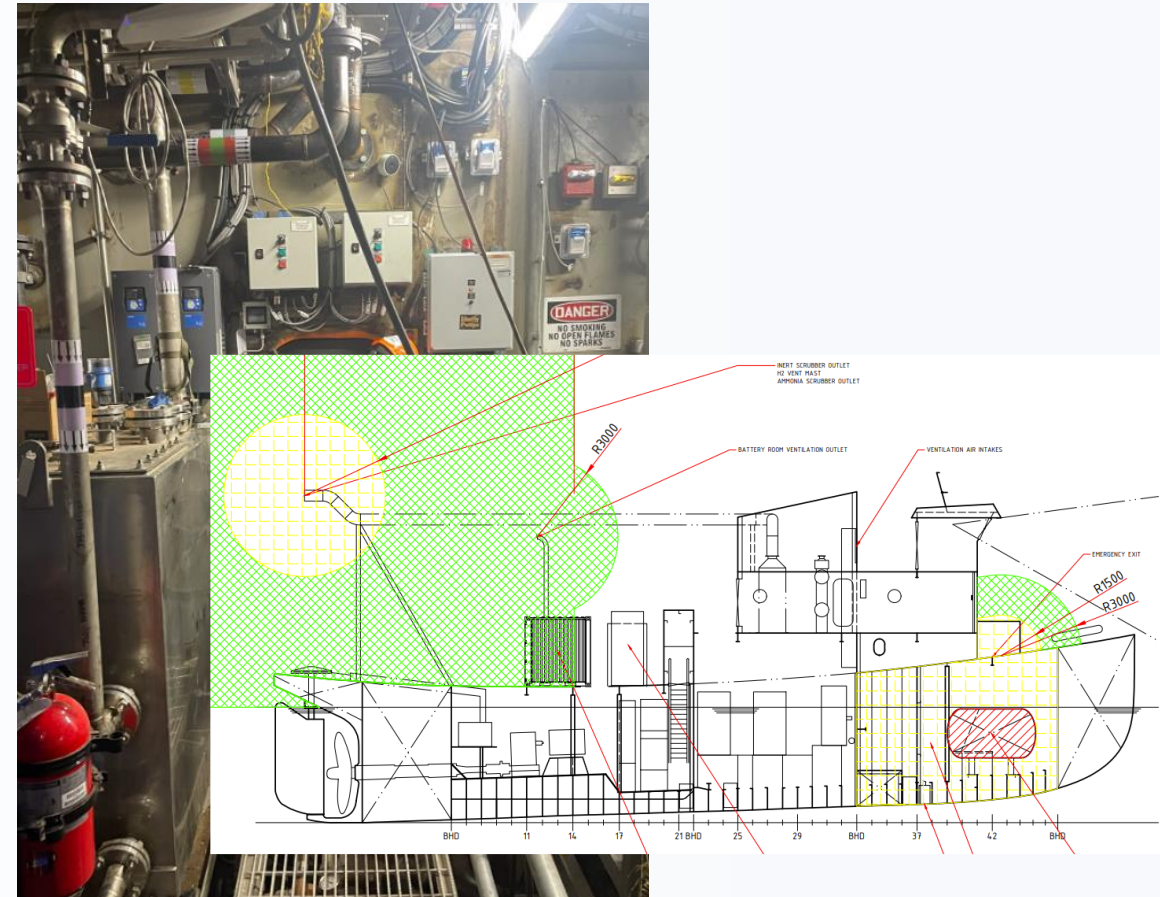
• 3rd Party Support

- Emergency diesel genset onboard
- Escort vessel to maintain safety zone during operation
- Multiple HAZID and HAZOPS conducted
 - Jan 2023 HAZOP moderated by DNV



Gas Leakage & Detection

- Engineering safeguards
 - Entire tank room considered to be the tank connection space
 - Ventilation design ensured negative pressure in tank room to contain leaks
 - Redundant gas detectors with automated ventilation responses and audiovisual indicators
 - Double-walled piping in manned spaces
- Personnel safeguards
 - Defined operator responses to gas alarms
 - Personal gas monitors & other appropriate PPE required for entry
 - 24hr onboard alarm monitoring



Bunkering

- Risk-based design led to USCG approval
 - Completed a dispersion analysis for several ammonia release scenarios
 - Submitted multiple revisions of bunkering logistics & personnel safety plans
- Automated process controls to keep the tank room unmanned
- First responders onsite in case of emergency
- Operations:
 - Pre-transfer safety discussion w/all parties
 - Pre-transfer procedure review w/all parties
 - Radio communications across boat, truck, and onshore control station



Regulatory Engagement

AMOGY

Regulatory Purpose & Need

Why Amogy needed USCG



Regulatory oversight required since Amogy would be fueling over the water.



Quantity and type of fuel being used.



Project on public waterway

Why USCG needed Amogy



IMO “Net zero GHG shipping emissions by or around 2050”



USCG recognizes NH3 is one of the future fuels.



USCG recognized Amogy as an opportunity to learn about NH3 as a fuel.

IMO CCC 10 Ammonia as Fuel

- Guidelines for int’l standard for the safety of ships using NH3 as fuel. (Dec 2024)
- The deletion of the prohibition of use of toxic cargo as fuel from the IGC Code (July 2026)
- Guidelines on the use of ammonia cargo as fuel on ships (CCC 11/Spring 2026)



Main Challenges and Key Solutions

USCG and Amogy together faced two main challenges:

- **Lack of regulatory guidance for NH₃ as a bunker fuel**
- **Lack of streamlined approach to execute innovative technology demonstrations.**



USCG and Amogy Used Existing Regulations as Model as solution:

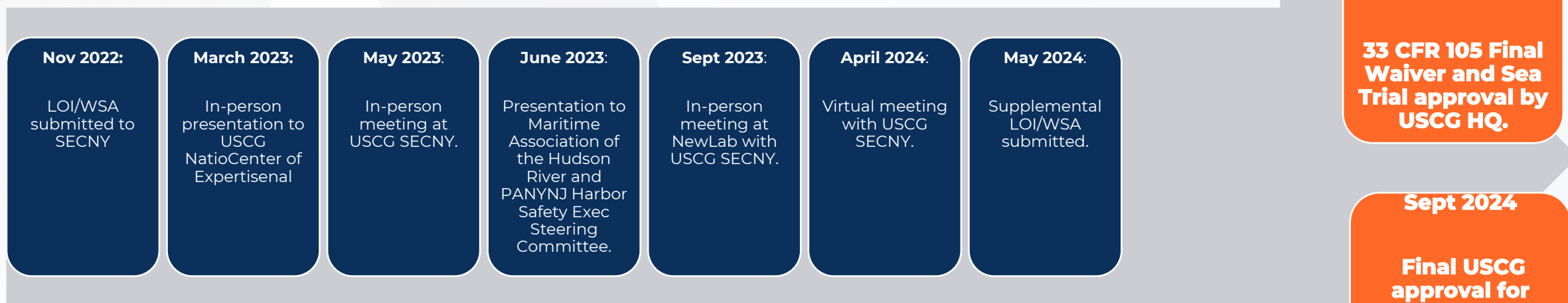
- **Bunkering –**
 - **USCG used existing LNG/LHG regulations and handling of NH₃ as a cargo as foundation.**
- **Safety –**
 - **Utilized existing regulations for the safe handling and transport of NH₃ (USDOT, OSHA, EPA, DHS)**
- **Waivers –**
 - **USCG allowed for waivers and exemptions when demonstrated appropriate**

Path to US Coast Guard Approval

CHALLENGE: Lack of regulatory guidance for NH3 as a bunker fuel and no streamlined approach to execute innovative technology demonstrations

SOLUTION: Use existing regulations for LNG and NH3 with waivers when appropriate

PROCESS: Regulatory body and industry lead collaborative process



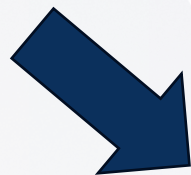
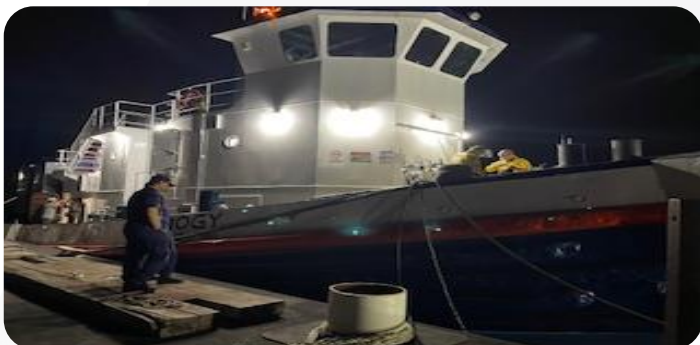
***Initial contact made to Sector NY August 2022**

- Regulatory Engagement

NH3 Kraken Demo Collaborators

Regulatory Approval

USCG Sector NY
USCG HQ



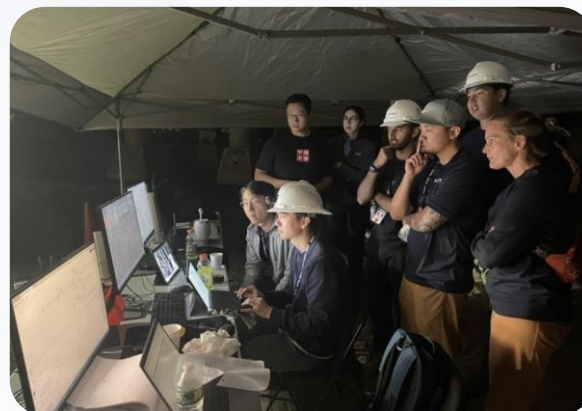
Ammonia Supplier

Tanner Industries



Safety Compliance

Kingston FD
Port Ewen FD
Ulster County
Sheriff's Office



Shipyard &
Infrastructure
Support
Feeney
Shipyard



IMPACT

**USCG
Approved
Process
NH3 Fuel
Sea Trial**



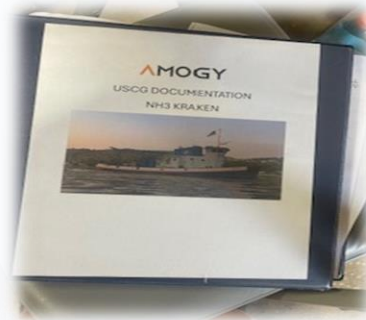
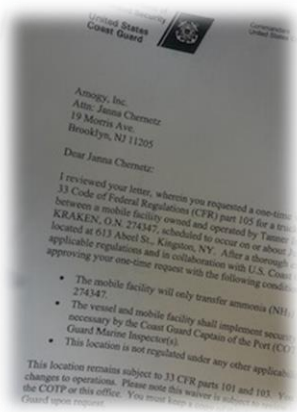
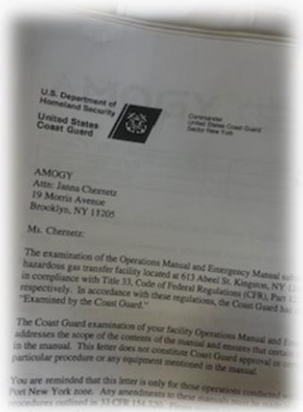
**Proved
Truck-to-Ship
Bunkering
Could be
Done Safely**



**FOUNDATION
for Future
Use of NH3 as
a Fuel**



**Collaboration
Between
Regulatory
Bodies and
Industry
Leads to
Success**



— Regulatory Engagement

Regulatory Guidance for the World's First Carbon-Free, Ammonia Powered Vessel

NH₃ TTS Bunkering, Sea Trial & Vessel Design

- Vessel dimension: 100 ft.
- Demo date: September 2024
- Vetted design for vessel and bunkering from key regulatory bodies to ensure full safety compliance



Regulatory Readiness, Safety & Security

Key existing regulatory guidance and standards used for NH₃ Kraken sea trial:

Bunkering:

- ✓ United States Coast Guard - 33 CFR Parts 105 & 127 as it pertains to LNG
- ✓ Environmental Protection Agency - 40 CFR Part 68, Clean Air Act
- ✓ U.S. Department of Transportation - 49 CFR Parts 171 – 180 as it pertains to the transport of NH₃
- ✓ Occupational Safety Health Administration - 29 CFR 1910.111
- ✓ Department of Homeland Security - 6 CFR Part 27

Selected Vessel Design/Engineering Standards for demo project:

- ✓ Tank – ASME BPVC Section VIII-1
- ✓ Piping (reformat stream): Spec DWA (H₂) /DWC (NH₃), 316/316L Stainless Steel Double Wall Piping
- ✓ Fire system: USCG approved
- ✓ Hazardous zone plan for the vessel based on ABS regulations for ammonia, hydrogen, and batteries on bulk carrier
- ✓ Vessel structural fire protection plan based on requirements from SOLAS, BV, and IGF codes relevant to this application
- ✓ HAZard Identification & HAZard and Operability facilitated by DNV
- ✓ AiP and Technology Approval by LR